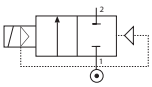
Series X4F — Valves



2/2 NC

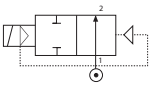


1/4" → 1"

Page 10.3



2/2 NO

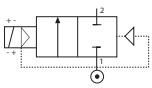


1/4" → 1"

Page 10.5



2/2 LATCHING



1/4" → 1"

Page 10.7

Series X4F — Coils & Connectors



22 mm

Series A

CSA C22.2

Page 15.2



30 mm

Series B

CSA C22.2

Page 15.3



Connectors

CSA C22.2

Page 15.8 - 15.10

Aignep reserves the right to vary models and dimensions without notice

AIGNEP

SERVO-ASSISTED SOLENOID VALVES WITH BODY IN STAINLESS STEEL AISI 316L

Series X4F

II 2 G/D Ex h

CSA C22.2

AISI 316L

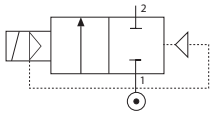


Series X4F

SERVO-ASSISTED SOLENOID VALVES IN STAINLESS STEEL AISI 316L

2/2 NC

1/4" → 1"





Component Parts and Materials

1 Body: Stainless steel AISI 316L
2 Seals: NBR - EPDM - FKM
3 Armature tube: Stainless steel
4 Fixed and mobile core: Stainless steel AISI 430FR
5 Springs: Stainless steel
6 Shading ring: Copper

General features - X4F

- Recommended horizontal mounting position
- Operator kit Ø 10 mm
- ATEX II 2G/D Ex h certification
- Coils: Class H - c UL us - CSA C22.2

Maximum allowable pressure

363 psi (25 bar)

Compatibility and materials table

Page 0.13 - 0.14

Room temperature with coil class H

+14°F *-10°C* **+176°F** *+80°C*

Applications

- Water, Oils, Neutral and corrosive liquids
- Water management, Water treatment
- Food industry, Washing systems
- Industrial processes, Refrigeration
- Air, Inert and aggressive gases
- Oxygen, Steam
- Chemical and Petrochemical industry

Silver-plated shading ring on request



Ordering codes

Series	Port size	Functions	Orifice *inch (mm)*	Sealing materials	Version	Thread	Suitable coils	
X 4 F	0 3	1	1 0	N	H	N	A	A
	03 = 1/4"	1 = 2/2 NC	10 = 25/64 *(10)*	N = NBR	H = Without manual override	N = NPTF	A = A series - SOL10	A = 12V DC
	04 = 3/8"		14 = 35/64 *(14)*	E = EPDM	0 = With manual override		B = B series - SOL11	B = 24V DC
	05 = 1/2"		18 = 45/64 *(18)*	V = FKM				1 = 24V AC
	07 = 3/4"		25 = 1 *(25)*					2 = 110V AC
	09 = 1"							3 = 220V AC

Valves and coils are supplied separately. Upon commercial agreements can be supplied assembled.

COILS: SERIES A, B PAGE: 15.2 / 15.3 CONNECTORS PAGE: 15.8

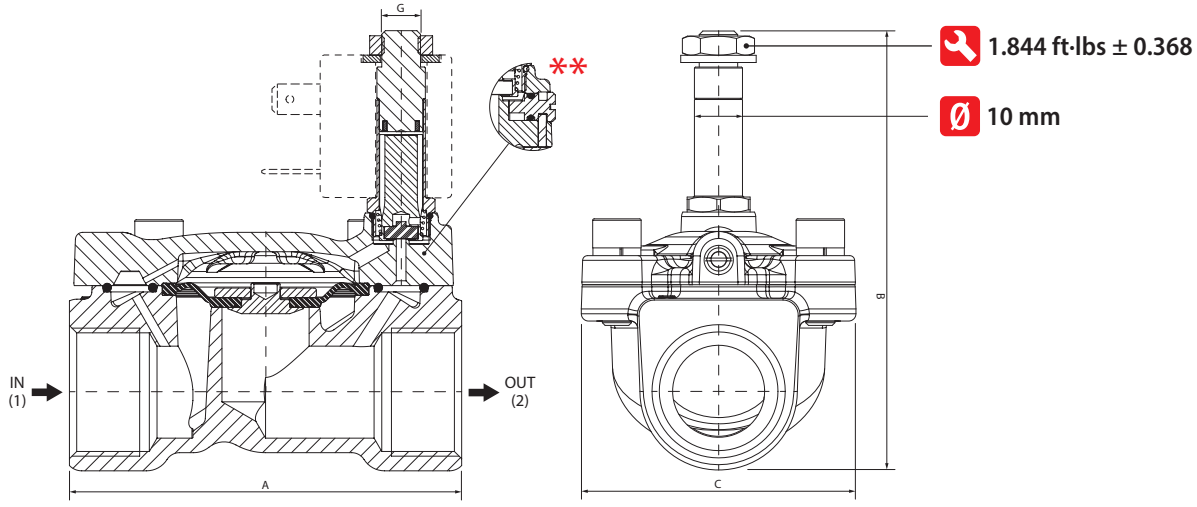
Code	Sealing materials	Port size	Ø Orifice	Viscosity	Cv (Kv)	Differential pressure (OPD)			Power		Coils	
						psi (bar)			DC	AC	Size	Series
①	①	NPTF	inch (mm)	cSt	gpm (m^3/h)	Min	Max DC	Max AC	W	VA	mm	A - Page 15.2 B - Page 15.3
H					Without manual override							
X4F 03 1 10 _ H N	N = NBR +14°F +194°F (-10°C +90°C)	1/4"	25/64 (10)	25	2.19 (1.88)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 04 1 14 _ H N		3/8"	35/64 (14)	25	3.87 (3.32)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 05 1 14 _ H N	V = FKM -22°F +302°F (-30°C +150°C)	1/2"	35/64 (14)	25	4.11 (3.53)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 07 1 18 _ H N		3/4"	45/64 (18)	25	6.48 (5.56)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
	E = EPDM						261 (18)	261 (18)	8	11	30	B - SOL11
X4F 09 1 25 _ H N	+14°F +284°F (-10°C +140°C)	1"	1 (25)	25	12.78 (10.97)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
0					With manual override							
X4F 03 1 10 _ 0 N	N = NBR +14°F +194°F (-10°C +90°C)	1/4"	25/64 (10)	25	2.19 (1.88)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 04 1 14 _ 0 N		3/8"	35/64 (14)	25	3.87 (3.32)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 05 1 14 _ 0 N	V = FKM -22°F +302°F (-30°C +150°C)	1/2"	35/64 (14)	25	4.11 (3.53)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11
X4F 07 1 18 _ 0 N		3/4"	45/64 (18)	25	6.48 (5.56)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
	E = EPDM						261 (18)	261 (18)	8	11	30	B - SOL11
X4F 09 1 25 _ 0 N	+14°F +284°F (-10°C +140°C)	1"	1 (25)	25	12.78 (10.97)	2 (0.15)	174 (12)	232 (16)	6.5	7.5	22	A - SOL10
							261 (18)	261 (18)	8	11	30	B - SOL11

① Select seal material

With steam: *EPDM - P max = 36 psi (2.5 bar)*

Coil not included

** Manual override



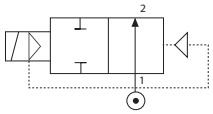
Size	A inch (mm)	B inch (mm)	C inch (mm)	G
1/4"	2.185 (55.5)	2.854 (72.5)	1.385 (35.2)	M8 x 0.75
3/8"	2.570 (65.3)	3.153 (80.1)	1.826 (46.4)	M8 x 0.75
1/2"	2.570 (65.3)	3.153 (80.1)	1.826 (46.4)	M8 x 0.75
3/4"	3.188 (81)	3.578 (90.9)	2.232 (56.7)	M8 x 0.75
1"	3.740 (95)	3.818 (97)	2.559 (65)	M8 x 0.75

Series X4F

SERVO-ASSISTED SOLENOID VALVES IN STAINLESS STEEL AISI 316L

2/2 NO

1/4" → 1"





Component Parts and Materials

1 Body: Stainless steel AISI 316L
2 Seals: NBR - EPDM - FKM
3 Armature tube: Stainless steel
4 Fixed and mobile core: Stainless steel AISI 430FR
5 Springs: Stainless steel
6 Shading ring: Copper

General features - X4F

- Recommended horizontal mounting position
- Operator kit Ø 10 mm
- ATEX II 2G/D Ex h certification
- Coils: Class H - - CSA C22.2

Maximum allowable pressure

363 psi (25 bar)

Compatibility and materials table

Page 0.13 - 0.14

Room temperature with coil class H

+14°F *-10°C* **+176°F** *+80°C*

Applications

- Water, Oils, Neutral and corrosive liquids
- Water management, Water treatment
- Food industry, Washing systems
- Industrial processes, Refrigeration
- Air, Inert and aggressive gases
- Oxygen, Steam
- Chemical and Petrochemical industry

Silver-plated shading ring on request



Ordering codes

Series	Port size	Functions	Orifice *inch (mm)*	Sealing materials	Version	Thread
X 4 F	0 3	2	1 0	N	0	N
	03 = 1/4"	2 = 2/2 NO	10 = 25/64 *(10)*	N = NBR	0 = Without manual override	N = NPTF
	04 = 3/8"		14 = 35/64 *(14)*	E = EPDM		
	05 = 1/2"		18 = 45/64 *(18)*	V = FKM		
	07 = 3/4"		25 = 1 *(25)*			
	09 = 1"					

Suitable coils	
A	A
A = A series - SOL10	A = 12V DC
B = B series - SOL11	B = 24V DC
	1 = 24V AC
	2 = 110V AC
	3 = 220V AC

Valves and coils are supplied separately. Upon commercial agreements can be supplied assembled.

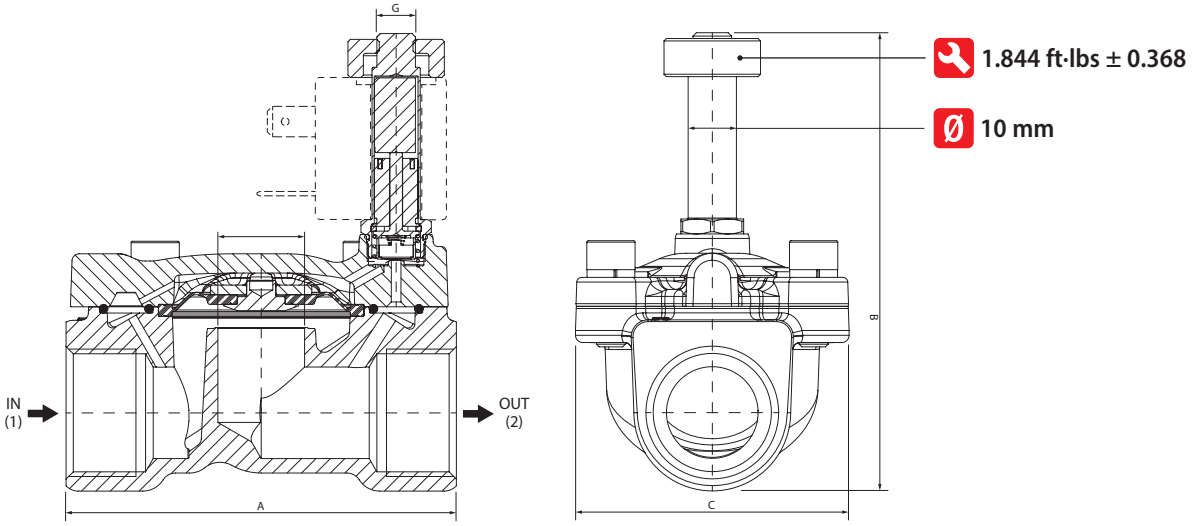
COILS: SERIES A, B PAGE: 15.2 / 15.3 CONNECTORS PAGE: 15.8

Code	Sealing materials	Port size	Ø Orifice	Viscosity	Cv (Kv)	Differential pressure (OPD)			Power		Coils	
						psi (bar)			DC	AC	Size	Series
①	①	NPTF	inch (mm)	cSt	gpm (m^3/h)	Min	Max DC	Max AC	W	VA	mm	A - Page 15.2 B - Page 15.3
0	Without manual override											
X4F 03 2 10 _ 0 N	N = NBR +14°F +194°F (-10°C +90°C)	1/4"	25/64 (10)	25	2.19 (1.88)	2 (0.15)	-	145 (10)	-	7.5	22	A - SOL10
							145 (10)	145 (10)	8	11	30	B - SOL11
X4F 04 2 14 _ 0 N		3/8"	35/64 (14)	25	3.87 (3.32)	2 (0.15)	-	145 (10)	-	7.5	22	A - SOL10
							145 (10)	145 (10)	8	11	30	B - SOL11
X4F 05 2 14 _ 0 N	V = FKM -22°F +302°F (-30°C +150°C)	1/2"	35/64 (14)	25	4.11 (3.53)	2 (0.15)	-	145 (10)	-	7.5	22	A - SOL10
							145 (10)	145 (10)	8	11	30	B - SOL11
X4F 07 2 18 _ 0 N	E = EPDM +14°F +284°F (-10°C +140°C)	3/4"	45/64 (18)	25	6.48 (5.56)	2 (0.15)	-	145 (10)	-	7.5	22	A - SOL10
							145 (10)	145 (10)	8	11	30	B - SOL11
X4F 09 2 25 _ 0 N		1"	1 (25)	25	12.78 (10.97)	2 (0.15)	-	145 (10)	-	7.5	22	A - SOL10
							145 (10)	145 (10)	8	11	30	B - SOL11

① Select seal material

With steam: ***EPDM - P max = 36 psi (2.5 bar)***

Coil not included



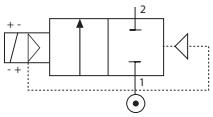
Size	A inch (mm)	B inch (mm)	C inch (mm)	G
1/4"	2.185 (55.5)	3.015 (76.6)	1.385 (35.2)	M8 x 1
3/8"	2.570 (65.3)	3.314 (84.2)	1.826 (46.4)	M8 x 1
1/2"	2.570 (65.3)	3.314 (84.2)	1.826 (46.4)	M8 x 1
3/4"	3.188 (81)	3.740 (95)	2.232 (56.7)	M8 x 1
1"	3.740 (95)	3.980 (101.1)	2.559 (65)	M8 x 1

Series X4F

SERVO-ASSISTED SOLENOID VALVES IN STAINLESS STEEL AISI 316L

2/2 LATCHING

1/4" → 1"





Pulse switching ≥20 ms, polarity reversed

Component Parts and Materials

1 Body: Stainless steel AISI 316L
2 Seals: NBR - EPDM - FKM
3 Armature tube: Stainless steel
4 Fixed and mobile core: Stainless steel AISI 430FR
5 Springs: Stainless steel
6 Shading ring: Copper

General features - X4F

- Recommended horizontal mounting position
- Operator kit Ø 10 mm
- ATEX II 2G/D Ex h certification
- Coils: Class H - cULus - CSA C22.2

Maximum allowable pressure

363 psi (25 bar)

Compatibility and materials table

Page 0.13 - 0.14

Room temperature with coil class H

+14°F *-10°C* **+176°F** *+80°C*

Applications

- Water, Oils, Neutral and corrosive liquids
- Water management, Water treatment
- Food industry, Washing systems
- Industrial processes, Refrigeration
- Air, Inert and aggressive gases
- Oxygen, Steam
- Chemical and Petrochemical industry

Ordering codes

Series	Port size	Functions	Orifice *inch (mm)*	Sealing materials	Version	Thread
X 4 F	0 3	B	1 0	N	H	N
	03 = 1/4"	B = 2/2 Latching	10 = 25/64 *(10)*	N = NBR	H = Without manual override	N = NPTF
	04 = 3/8"		14 = 35/64 *(14)*	E = EPDM	0 = With manual override	
	05 = 1/2"		18 = 45/64 *(18)*	V = FKM		
	07 = 3/4"		25 = 1 *(25)*			
	09 = 1"					

Suitable coils	
A	A
A = A series - SOL10	A = 12V DC
B = B series - SOL11	B = 24V DC
	F = 3V DC
	H = 9V DC

Valves and coils are supplied separately. Upon commercial agreements can be supplied assembled.

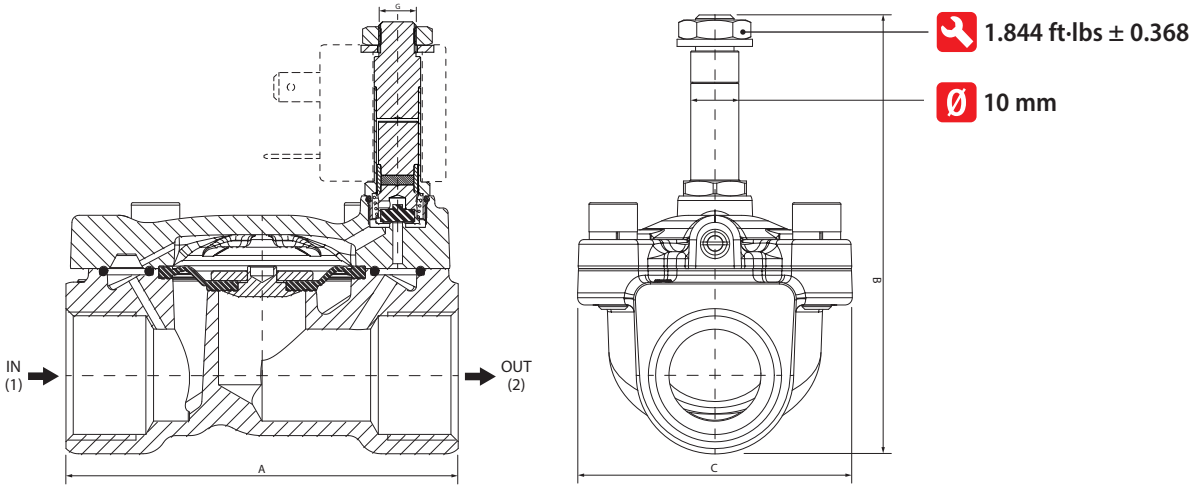
COILS: SERIES A, B PAGE: 15.2 / 15.3 CONNECTORS PAGE: 15.8

Code	Sealing materials	Port size	Ø Orifice	Viscosity	Cv (Kv)	Differential pressure (OPD)		Power	Coils	
						psi (bar)		DC	Size	Series
①	①	NPTF	inch (mm)	cSt	gpm (m^3/h)	Min	Max DC	W	mm	A - Page 15.2 B - Page 15.3
H	Without manual override									
X4F 03 B 10 _ H N	N = NBR +14°F +194°F (-10°C +90°C) V = FKM -22°F +302°F (-30°C +150°C) E = EPDM +14°F +284°F (-10°C +140°C)	1/4"	25/64 (10)	25	2.19 (1.88)	2 (0.15)	94 (6.5)	2	22	A - SOL10
							188 (13)	3	22	A - SOL10
							261 (18)	4	30	B - SOL11
X4F 04 B 14 _ H N		3/8"	35/64 (14)	25	3.87 (2.32)	2 (0.15)	87 (6)	2	22	A - SOL10
							174 (12)	3	22	A - SOL10
							261 (18)	4	30	B - SOL11
X4F 05 B 14 _ H N		1/2"	35/64 (14)	25	4.11 (3.53)	2 (0.15)	87 (6)	2	22	A - SOL10
							174 (12)	3	22	A - SOL10
							261 (18)	4	30	B - SOL11
X4F 07 B 18 _ H N		3/4"	45/64 (18)	25	6.48 (5.56)	2 (0.15)	87 (6)	2	22	A - SOL10
							174 (12)	3	22	A - SOL10
							261 (18)	4	30	B - SOL11
X4F 09 B 25 _ H N		1"	1 (25)	25	12.78 (10.97)	2 (0.15)	79 (5.5)	2	22	A - SOL10
							123 (8.5)	3	22	A - SOL10
							261 (18)	4	30	B - SOL11

① Select seal material

With steam: ***EPDM - P max = 36 psi (2.5 bar)***

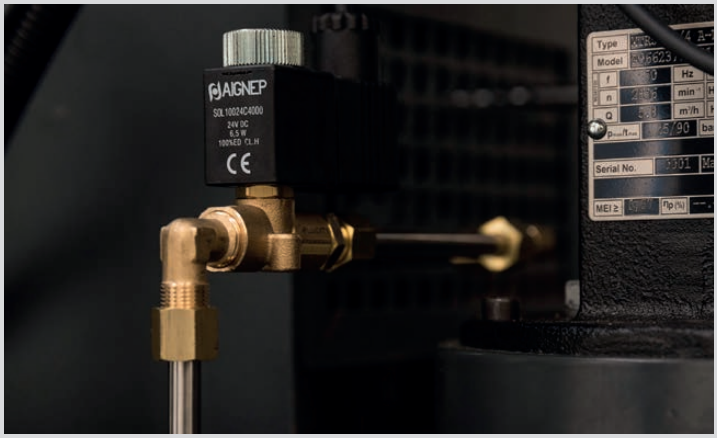
Coil not included



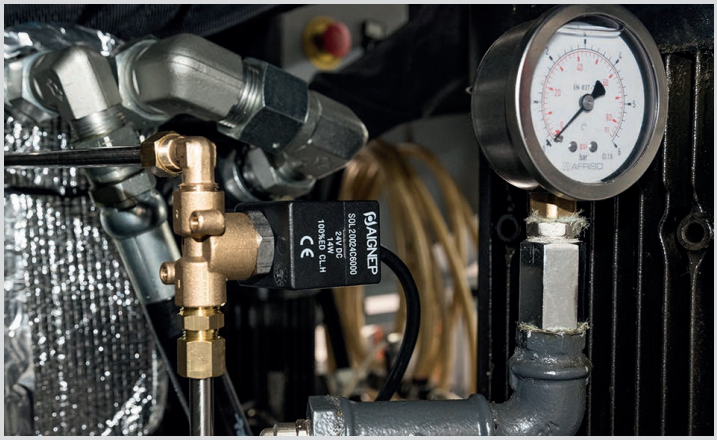
Size	A *inch (mm)*	B *inch (mm)*	C *inch (mm)*	G
1/4"	2.185 (55.5)	2.854 (72.5)	1.385 (35.2)	M8 x 0.75
3/8"	2.570 (65.3)	3.153 (80.1)	1.826 (46.4)	M8 x 0.75
1/2"	2.570 (65.3)	3.153 (80.1)	1.826 (46.4)	M8 x 0.75
3/4"	3.188 (81)	3.578 (90.9)	2.232 (56.7)	M8 x 0.75
1"	3.740 (95)	3.818 (97)	2.559 (65)	M8 x 0.75

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ON-SITE EXAMPLES

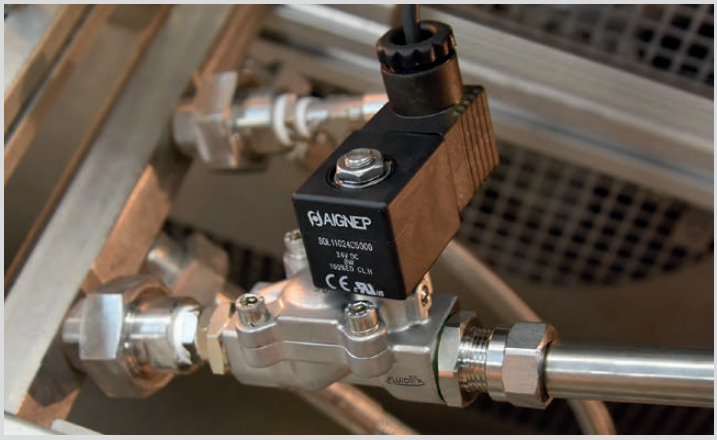




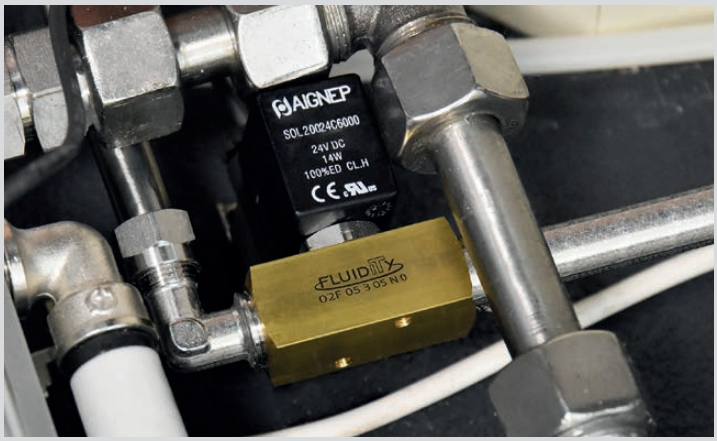












AIGNEP

SOLENOID VALVES FOR FLUIDS



Series Fluidity

AIGNEP

HOW TO READ THE FLUIDITY CATALOG

Introduction to the catalog

The Fluidity catalog includes all the families of solenoid valves for fluid controls available in the Aignep's product range.
In the catalog the User can find technical content, information, tables and formulas in the introduction pages, whereas for each individual Series, a product presentation it's proposed including technical features, certifications, available options and improved performances.

In order to offer an increasingly excellent service and support to its Customers, Aignep reserves the right to make changes to the catalog to improve products and contents, and recommends to contact the technical support for any necessary clarification.

°F	°C	K	°F	°C	K	°F	°C	K
-40	-40	233.15	104	40	313.15	284	140	413.15
-31	-35	238.15	113	45	318.15	302	150	423.15
-22	-30	243.15	122	50	323.15	320	160	433.15
-13	-25	248.15	131	55	328.15	338	170	443.15
-4.0	-20	253.15	140	60	333.15	356	180	453.15
5.0	-15	258.15	149	65	338.15	374	190	463.15
14	-10	263.15	158	70	343.15	392	200	473.15
23	-5	268.15	167	75	348.15	428	220	493.15
32	0	273.15	176	80	353.15	464	240	513.15
41	5	278.15	185	85	358.15	500	260	533.15
50	10	283.15	194	90	363.15	536	280	553.15
59	15	288.15	203	95	368.15	572	300	573.15
68	20	293.15	212	100	373.15	662	350	623.15
77	25	298.15	230	110	383.15	752	400	673.15
86	30	303.15	248	120	393.15	842	450	723.15
95	35	308.15	266	130	403.15	932	500	773.15

FLUIDS					
	Brass	Stainless Steel AISI 316L	NBR	EPDM	FKM
Acetone	●	●	●	●	●
Acetylene	●	●	●	●	●
Argon	●	●	●	●	●
Benzene	●	●	●	●	●
Butane	●	●	●	●	●
Carbon dioxide dry (gas)	●	●	●	●	●
Carbon dioxide dry (liquid)	●	●	●	●	●
Carbon disulfide	●	●	●	●	●
Chloroform (100%)	●	●	●	●	●
Diesel fuel	●	●	●	●	●
Helium	●	●	●	●	●
Ethane	●	●	●	●	●
Ethanol	●	●	●	●	●
Ethyl acetate	●	●	●	●	●
Ethyl chloride	●	●	●	●	●

Sealing materials	Temperature		Fluids
	min	max	
NBR	+14°F	+194°F	Air, inert gases, water, mineral oils, diesel, fuel oils
NBR ❄	-40°F	+194°F	Air, inert gases, water, mineral oils, diesel, fuel oils
FKM	+14°F	+284°F	Mineral oils, gasoline, diesel, fuel oils
EPDM	+14°F	+284°F	Hot water, steam (max pressure 36 psi)
PTFE	-40°F	+356°F	Steam (max pressure 145 psi), solvents, aggressive fluids
RUBY	-40°F	+356°F	Water, hot water, demineralized water, steam (max pressure 145 psi), aggressive fluids

Product presentation

In the introduction pages for each valve Series, a brief presentation of the product is proposed which introduces the type of valve and shows the main data to simplify the choice; the pages offer the following information:

1 Product family, valve function and available port sizes.
2 Materials and components, general features and helpful information.
3 How to compose the valve model and explanation of each individual code.
4 Usable coils and connectors, with reference to the technical data sheets pages.

Valve section

Following the product presentation, there are the pages related to the types of valves expected for the Series in question; on these pages is possible to find the following information:

5 Valve codes table showing technical features and performances, divided according to the type of coil.
6 Complete the valve code indicated in the first column with the letter relating to the available sealing material indicated in the second column.
7 Valve sectional and dimensional drawing.

AIGNEP — Series 01F - 2/2 NC

1

Series 01F

DIRECT ACTING SOLENOID VALVES WITH BRASS BODY

2/2 NC

1/8" - 1/4"



2

Component Parts and Materials

1 Body: Brass CW617N
2 Seals: NBR - EPDM - FKM
3 Armature tube: Stainless steel
4 Fixed and mobile core: Stainless steel AISI 430FR
5 Springs: Stainless steel

General features - 01F

- Universal mounting position
- Operator kit Ø 10 mm
- ATEX II 2G/D Ex h certification
- Coils: Class H - cULus - CSA C22.2

Maximum allowable pressure

580 psi (40 bar)

Compatibility and materials table

Page 0.13 - 0.14

Room temperature with coil class H

+14°F -10°C +176°F +80°C

Applications

- Water, Neutral liquids, Oils
- Food industry, Coffee & vending
- Air, Inert gases, Vacuum
- Industrial processes, Automation
- Machine tools, Laser cutting, Compressors
- Oxygen, Steam, Medical
- Chemical and Petrochemical industry

3

Ordering codes

Series	Port size	Functions	Orifice inch (mm)	Sealing materials	Version	Thread
01F	02	1	15	N	0	N
	02 = 1/8"	1 = 2/2 NC	15 = 1/16 (1.5)	N = NBR	0 = Standard	N = NPTF
	03 = 1/4"		02 = 5/64 (2)	E = EPDM		
			25 = 3/32 (2.5)	V = FKM		
			03 = 1/8 (3)			
			04 = 5/32 (4)			

Suitable coils	
A	A
A = A series - SOL10	A = 12V DC
B = B series - SOL11	B = 24V DC
	1 = 24V AC
	2 = 110V AC
	3 = 220V AC

Valves and coils are supplied separately. Upon commercial agreements can be supplied assembled.

4

COILS: SERIES A, B PAGE: 11.2 / 11.3 CONNECTORS PAGE: 11.7

AIGNEP — Series 01F - 2/2 NC

5

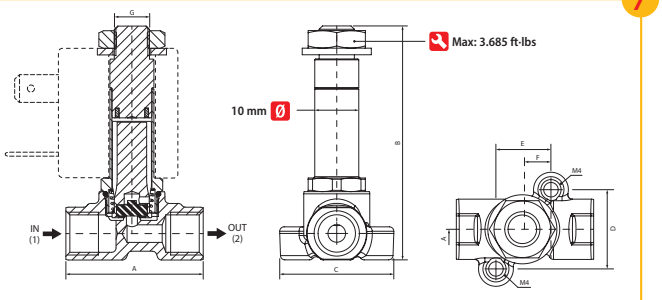
Code	Sealing materials	Port size	Ø Orifice	Viscosity	Cv (Kv)	Differential pressure (OPD)			Power		Coils	
						psi (bar)						
	①	NPTF	inch (mm)	cSt	gpm (m³/h)	Min	Max DC	Max AC	DC W	AC VA	Size mm	Series A - Page 11.2 B - Page 11.3
01F 02 1 15 _ 0 N	6	1/8"	1/16 (1.5)	25	0.07 (0.06)	0	232 (16)	435 (30)	6.5	7.5	22	A - SOL10
							580 (40)	580 (40)	8	11	30	B - SOL11
01F 02 1 02 _ 0 N			5/64 (2)	37	0.10 (0.09)	0	174 (12)	363 (25)	6.5	7.5	22	A - SOL10
							435 (30)	580 (40)	8	11	30	B - SOL11
01F 02 1 25 _ 0 N			3/32 (2.5)	53	0.17 (0.15)	0	65 (4.5)	261 (18)	6.5	7.5	22	A - SOL10
							189 (13)	435 (30)	8	11	30	B - SOL11
01F 02 1 03 _ 0 N	N = NBR +14°F +194°F (-10°C +90°C)		1/8 (3)	53	0.23 (0.20)	0	44 (3)	145 (10)	6.5	7.5	22	A - SOL10
							102 (7)	232 (16)	8	11	30	B - SOL11
01F 02 1 04 _ 0 N	V = FKM +14°F +284°F (-10°C +140°C)		5/32 (4)	53	0.35 (0.30)	0	15 (1)	58 (4)	6.5	7.5	22	A - SOL10
							36 (2.5)	116 (8)	8	11	30	B - SOL11
01F 03 1 15 _ 0 N		1/4"	1/16 (1.5)	25	0.07 (0.06)	0	232 (16)	435 (30)	6.5	7.5	22	A - SOL10
							580 (40)	580 (40)	8	11	30	B - SOL11
01F 03 1 02 _ 0 N	E = EPDM +14°F +284°F (-10°C +140°C)		5/64 (2)	37	0.10 (0.09)	0	174 (12)	363 (25)	6.5	7.5	22	A - SOL10
							435 (30)	580 (40)	8	11	30	B - SOL11
01F 03 1 25 _ 0 N			3/32 (2.5)	53	0.17 (0.15)	0	65 (4.5)	261 (18)	6.5	7.5	22	A - SOL10
							189 (13)	435 (30)	8	11	30	B - SOL11
01F 03 1 03 _ 0 N			1/8 (3)	53	0.23 (0.20)	0	44 (3)	145 (10)	6.5	7.5	22	A - SOL10
							102 (7)	232 (16)	8	11	30	B - SOL11
01F 03 1 04 _ 0 N			5/32 (4)	53	0.35 (0.30)	0	15 (1)	58 (4)	6.5	7.5	22	A - SOL10
							36 (2.5)	116 (8)	8	11	30	B - SOL11

① Select seal material

With steam: *EPDM - P max = 36 psi (2.5 bar)*

Coil not included

7



Size	A inch (mm)	B inch (mm)	C inch (mm)	D inch (mm)	E inch (mm)	F inch (mm)	G
1/8"	1.228 (31.2)	2.090 (53.1)	1.019 (25.9)	0.708 (18)	0.492 (12.5)	0.255 (6.5)	M8 x 0.75
1/4"	1.456 (37)	2.208 (56.1)	1.141 (29)	0.826 (21)	0.472 (12)	0.236 (6)	M8 x 0.75

Coil section

Each valve requires the use of certain types of coils, as indicated for each Series. The pages related to each coil Series contain the following information:

11 Product family, coil sectional and dimensional drawing.
12 Coil codes table with the main technical features: available voltages supply, standard powers, tolerances and ambient temperature.
13 General technical information and options on request.
14 Coil size, operator diameter and ED service.
15 Standard certifications.
16 Reference with 2 digits and related coil code.

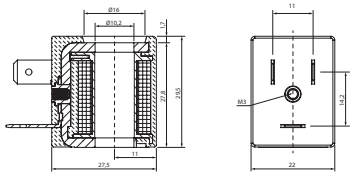
AIGNEP — *Serie A*

SERIES A — **COIL** 11

22 mm
10 mm ø
ED 100%







The dimensions are in millimeters (mm)

CE

c UL us
UL 429 & CSA C22.2 NO. 139-13

12

Reference	Code	Voltage	Power	Voltage tolerance	Ambient temperature Min	Ambient temperature Max
AA	SOL10012C4000	12V DC	6.5 W	±10 %	+14°F (-10°C)	+176°F (+80°C)
AB	SOL10024C4000	24V DC	6.5 W	±10 %		
A1	SOL10024A8000	24V AC / 50-60 Hz	7.5 VA	±10 %		
A2	SOL10110A8000	110V AC / 50-60 Hz	7.5 VA	±10 %		
A3	SOL10220A8000	220V AC / 50-60 Hz	7.5 VA	±10 %		

13

INSULATION CLASS	H EN 60085	ENCAPSULATION MATERIAL	RYNITE®	ELECTRICAL CONNECTIONS	FORM B EN 175301-803 (EX DIN 43650)
AMBIENT TEMPERATURE	+14°F +176°F (-10°C +80°C)	PROTECTION DEGREE	IP67 IEC 60529 with connector IP67	OPTIONS	Other voltages/powers on request

11.6

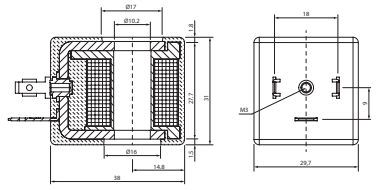
AIGNEP — *Series B*

SERIES B — **COIL**

14

30 mm
10 mm ø
ED 100%





The dimensions are in millimeters (mm)

CE

15

c UL us
UL 429 & CSA C22.2 NO. 139-13

Reference	Code	Voltage	Power	Voltage tolerance	Ambient temperature Min	Ambient temperature Max
BA	SOL11012C50[illegible]	12V DC	8 W	±10 %	+14°F (-10°C)	+176°F (+80°C)
BB	SOL11024C5000	24V DC	8 W	±10 %		
B1	SOL11024A9000	24V AC / 50-60 Hz	11 VA	±10 %		
B2	SOL11110A9000	110V AC / 50-60 Hz	11 VA	±10 %		
B3	SOL11220A9000	220V AC / 50-60 Hz	11 VA	±10 %		

16

INSULATION CLASS	H EN 60085	ENCAPSULATION MATERIAL	RYNITE®	ELECTRICAL CONNECTIONS	FORM A EN 175301-803 (EX DIN 43650)
AMBIENT TEMPERATURE	+14°F +176°F (-10°C +80°C)	PROTECTION DEGREE	IP67 IEC 60529 with connector IP67	OPTIONS	Other voltages/powers on request

11.7

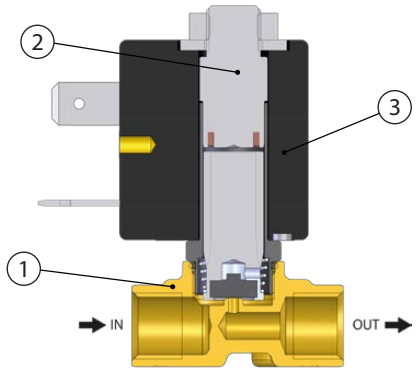
Introduction and function

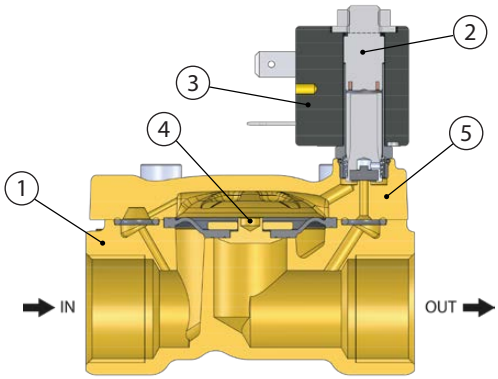
Solenoid valves are electromechanical devices which allow a fluid, either gaseous or liquid, to flow through an orifice inside the valve body.
The opening or closing of the main orifice, whether controlled directly or indirectly, takes place via the mobile plunger which is activated by the magnetic field generated by the coil.

Technical elements and terminology

The solenoid valves are composed by:

1 Valve body, in which there is the main orifice and the inlet/outlet connections to the line.
2 Operator kit, composed by an armature tube (which houses the fixed core) and mobile core (which houses the shutter). Generating the magnetic field, the mobile plunger slides inside the armature tube allowing the opening or closing of the main orifice or the pilot orifice or the exhaust (in the case of a 3-way valves).
3 Coil or solenoid, which generates the magnetic field needed to activate the mobile plunger.
4 Diaphragm or piston (for servo-assisted valves only), which allows the opening or closing of the main orifice.
5 Cover (for servo-assisted valves only), which has the function of housing the operator kit and being installed on the body to allow the fluid to flow inside the valve.



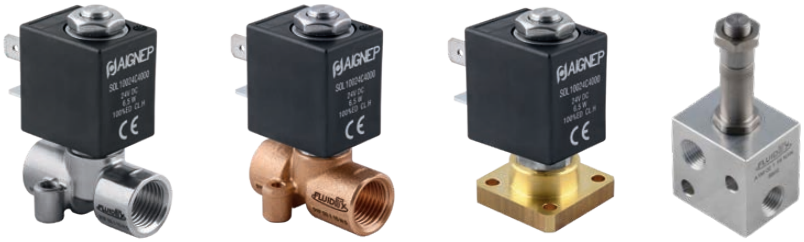


Solenoid valve types

1 DIRECT ACTING SOLENOID VALVES

2/2 NC - NO

3/2 NC - NO



2 SERVO-ASSISTED SOLENOID VALVES

2/2 NC - NO



3 GUIDED DIAPHRAGM SOLENOID VALVES Δp = 0 psi

2/2 NC

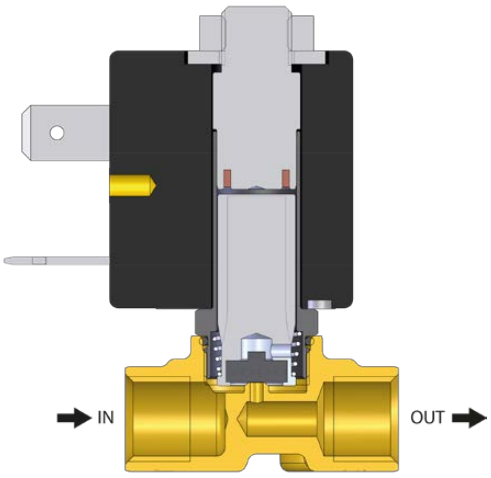


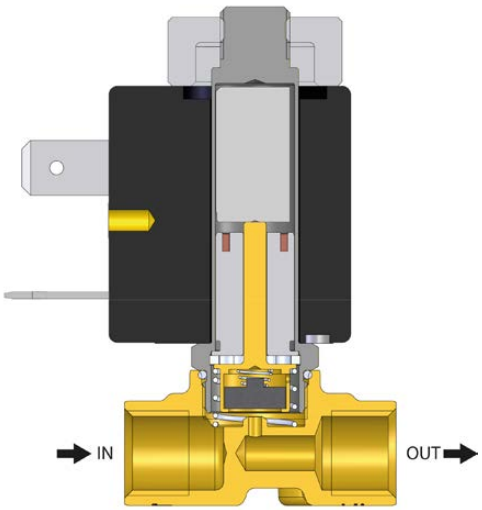
DIRECT ACTING SOLENOID VALVES

2/2

Direct acting 2/2 - NC / NO / *Latching*

SIn the 2/2-way direct acting solenoid valves, available in Normally Closed or Normally Open versions, the mobile plunger opens or closes the main orifice of the valve.
These type of valves work also with a minimum OPD zero bar up to a maximum OPD which varies according to the model and the power of the coil.
n both cases (NC or NO), the functioning is determined by the magnetic field generated by the current in the coil.
In 2/2 Latching valves, the switching is done by sending an electrical pulse of at least 20ms duration with polarity inverted compared to the previous pulse.



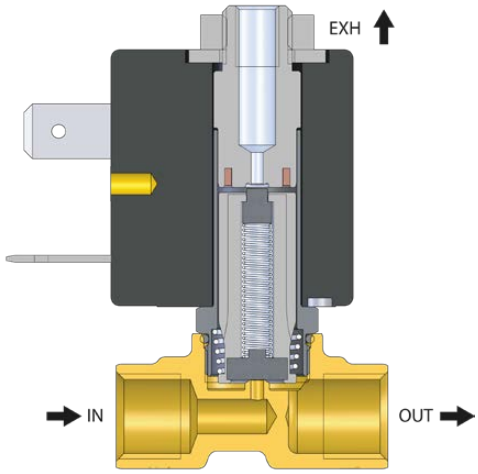


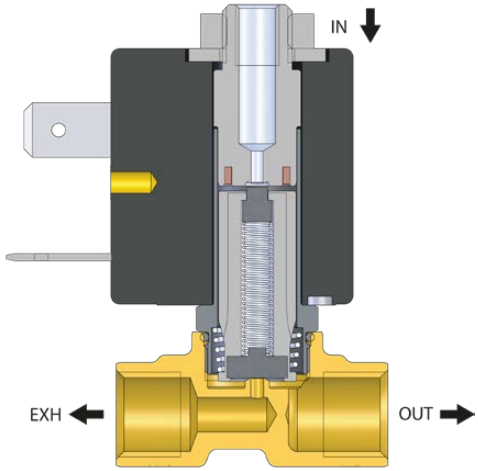
DIRECT ACTING SOLENOID VALVES

3/2

Direct acting 3/2 - NC and NO

The 3/2-way direct acting solenoid valves have inlet and outlet connections carved/machined from in the valve body and an exhaust connection carved/machined from in the fixed core. The main and the exhaust orifices are intercepted by the shutters present in the mobile plunger.
These valves are available in the Normally Closed or Normally Open versions and can operate with a minimum OPD of zero bar up to a maximum OPD which varies according to the model.
In the NC version's, in rest position the outlet and exhaust are in communication with each other, while the incoming fluid is intercepted by the shutter. By energizing the coil, the main orifice is opened and the fluid can flow from the inlet to the outlet; the exhaust is closed.
In the NO version's, in rest position the main orifice is open and the fluid can flow from the inlet to the outlet, while the exhaust is closed. By energizing the coil the main orifice is closed and the outlet is in communication with the exhaust which is opened.
In both cases the functioning is determined by the magnetic field generated by the passing electric current in the coil.

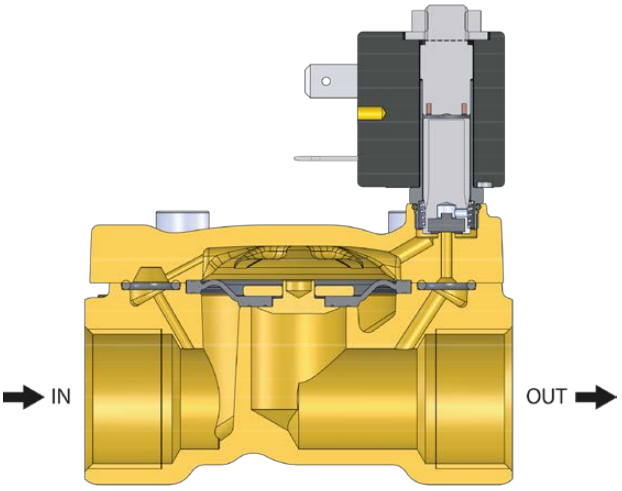


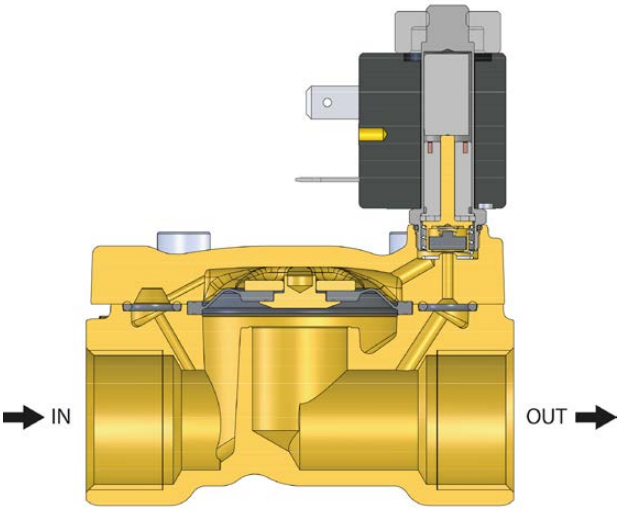


SERVO-ASSISTED OR INDIRECT ACTING SOLENOID VALVES

Servo-assisted 2/2 - NC / NO / *Latching*

In the servo-assisted solenoid valves, available in the 2/2-way Normally Closed or Normally Open versions, the main feature is the possibility to manage high flow rates compared the direct acting valves, while the fluid is intercepted by the diaphragm or by the piston which acts on the main orifice.
In these types of valves the opening or closing of the main orifice is determined by the min OPD, generated between the inlet and the outlet, which allows the movement of the diaphragm or piston.
By energizing the coil the mobile plunger opens or closes the pilot orifice causing the relieve or the load of the fluid that acts in the top chamber of the diaphragm or piston, generating an imbalance of forces (Δp) able to allow the movement of the diaphragm or piston and therefore the opening or closing of the main orifice.
The functioning of the servo-assisted valves depends both from the magnetic field generated by the coil for
controlling the pilot orifice and from the min OPD required for opening/closing the diaphragm or piston.
In 2/2 Latching valves, the switching is done by sending an electrical pulse of at least 20ms duration with polarity inverted compared to the previous pulse.

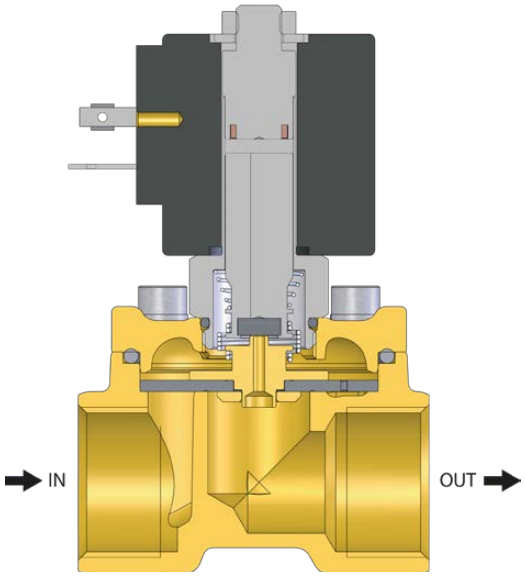




MIXED ACTING SOLENOID VALVES

Mixed acting 2/2 - NC

The mixed acting solenoid valves, available in the 2/2-way Normally Closed version, are the combination of direct acting and servo-assisted valves.
In these valves the mobile plunger is mechanically connected to the diaphragm, in which the pilot orifice is in.
By energizing the coil, the mobile plunger opens the pilot orifice (releasing the pressure present in the top chamber of the diaphragm) and at the same time raises the diaphragm which opens the main orifice.
Partial opening of the valve occurs at zero bar pressure, while a minimum Δp is required for total opening.



GENERAL TECHNICAL INFORMATION

Differential pressure Δp
Differential pressure (or pressure drop) means the pressures difference between the valve's inlet and outlet.
The symbol is Δp.

Operating Pressure Difference (OPD)
Solenoid valves performances are measured with the maximum and minimum pressure difference between the valve inlet and outlet.
The maximum and minimum OPD are indicated notified for each valve model.
With MOPD (Maximum Operative Pressure Difference) indicates the maximum working Δp that the valve must overcome to allow the fluid to flow. With the same orifice, but with AC or DC voltage supply, the MOPD values can be different.
With mOPD (minimum Operative Pressure Difference) indicates the minimum working Δp to allow the opening or closing of the main orifice. In direct acting valves it can be 0 psi, while in servo-assisted valves it must always be > 0 psi.

Back pressure
Back pressure is the outlet pressure that works opposite to the desired flow. It is often generated due to kinks or bends in the pipes or spray nozzles placed downstream of the valve outlet, thus reducing the flow.
In 2-way solenoid valves the back pressure higher than the inlet pressure will not allow the valve to function correctly.
Whenever this situation occur, the recommendation is to use check valves to prevent the back pressure to run over the upstream circuit of the valve.

Maximum allowable pressure (PS)
The maximum allowable pressure (PS) is the maximum pressure that the valve can withstand before having damages to the internal components and/or having external leakages.
It's not related with the MOPD as long as it must be higher than or in any case equal to the inlet pressure.

FLOW COEFFICIENTS

Kv and Cv flow coefficients

Each solenoid valve has a Kv or Cv flow rate coefficient which varies according to the type and the orifice diameter.
The flow rate coefficient Kv, which use the metric system units of measurement, defines the flow of water that crosses the solenoid valve with a differential pressure of 1 bar at a temperature between 5°C and 40°C and is determined as indicated by VDE 2173 standards.
It is expressed in: m3/h or l/min.
The flow rate coefficient Cv uses the units of measurement of the Anglo-Saxon system and defines the flow of water that cross the solenoid valve at 60°F with a differential pressure of 1 psi.
It is expressed in US gpm (US gallons per minute).

The two values cannot be compared, but there are conversion formulas:
Kv = 0.857 * Cv
Cv = 1.165 * Kv

Knowing the type of fluid, the working pressure and the acceptable pressure drop, the Kv or Cv flow rate coefficient allows to calculate the flow rate that crosses the solenoid valve and the relative size for the proper use in the application.

VISCOSITY

The viscosity of a fluid is the physical magnitude that measures the resistance to flow opposed by a fluid. The viscosity heavily influences the valve's flow rate and MOPD.
The maximum recommended viscosity, expressed in cSt (centiStokes), is indicated for each valve diameter in the catalog tables.
The use of fluids with higher viscosity values could lead to reduced performances and occlusion of the valves' orifices.

Kinematics viscosity	Engler	Kinematics viscosity	Engler
centiStokes – cSt = mm²/s	°E	centiStokes – cSt = mm²/s	°E
1	1.00	30	4.08
3	1.22	37	4.97
4	1.31	40	5.35
5	1.40	50	6.65
7	1.57	53	7.04
10	1.83	60	7.92
12	2.02	70	9.24
15	2.30	80	10.56
20	2.88	90	11.88
25	3.44	100	13.20

FLOW CALCULATION

Symbols	Units of measure	Description
K_v	m^3/h	Flow rate coefficient
Q	m^3/h	Flow rate
Q_n	Nm^3/h	Normal flow (20°C, 760mm Hg)
P_1	bar	Absolute inlet pressure (Pr + 1 bar)
P_2	bar	Absolute outlet pressure (Pr + 1 bar))
Δp	bar	Pressure drop (P1 - P2)
ρ	Kg/dm^3	Relative density to water (= 1)
ρ_n	Kg/dm^3	Normal density to air
G	Kg/h	Mass
T	°C	Inlet fluid temperature
V_1	m^3/Kg	Specific inlet volume
V_2	m^3/Kg	Specific outlet volume

Fluids	Formulas	
Liquids	$Q = Kv * \sqrt{\frac{\Delta p}{\rho}}$	
Gases	$\Delta p < \frac{P_1}{2} \rightarrow Q_n = 514 * Kv * \sqrt{\frac{\Delta p * P_2}{\rho_n * (273+T)}}$	$\Delta p > \frac{P_1}{2} \rightarrow Q_n = 257 * Kv * \sqrt{\frac{P_1}{\rho_n * (273+T)}}$
Air	$\Delta p < \frac{P_1}{2} \rightarrow Q_n = 26 * Kv * \sqrt{\Delta p * P_2}$	$\Delta p > \frac{P_1}{2} \rightarrow Q_n = Kv * P_1 * 13$
Steam	$\Delta p < \frac{P_1}{2} \rightarrow G = 31.6 * Kv * \sqrt{\frac{\Delta p}{V_2}}$	$\Delta p > \frac{P_1}{2} \rightarrow G = 31.6 * Kv * \sqrt{\frac{P_1}{V_1}}$

IP PROTECTION CLASS

The **CEI EN 60529/1997** (formerly CEI 70-1) standard classifies the protection degrees of enclosures for electrical equipments.
The IP degree for the solenoid valves is indicated with two digits.

Solid bodies	
IP (1st Digit)	Description
0	No protection
1	Protection from solid bodies > Ø 50 mm
2	Protection from solid bodies > Ø 12 mm
3	Protection from solid bodies > Ø 2.5 mm
4	Protection from solid bodies > Ø 1 mm
5	Protected against dusts (no harmful deposit)
6	Fully protected against dusts

Liquid bodies	
IP (2nd Digit)	Description
0	No protection
1	Protection against vertical falls of water drops
2	Protection against falling drops of water or rain up to 15° from the vertical
3	Protection against falling drops of water or rain up to 60° from the vertical
4	Protection against water splashes from all directions
5	Protection against water jets
6	Protection against powerful jets of water
7	Protection against the effects of temporary diving
8	Protection against the effects of continuous diving

COILS TECHNICAL INFORMATION

Coils power

The power, or electrical absorption, indicated for each coil is it's registred at the ambient temperature of 68°F and at the nominal voltage, and is expressed in:
- Watt (W), for Direct Current (DC) power supplies;
in the DC-powered coils, the active power remains constant both during the inrush phase and when the mobile plunger stroke cycle is completed.
- VoltAmpere (VA), for Alternating Current (AC) power supplies; in the AC-powered coils only the apparent power it's indicated in the holding state (when the mobile plunger has completed its stroke cycle); it must be considered that the apparent power during the inrush phase (at the electrical insertion) is always higher than the holding state.

$$P\ (W \text{ or } VA) = V\ (Volt) \times I\ (Ampere) = \frac{V^2\ (Volt)}{R\ (Ohm\ \Omega)}$$

The power can be expressed in Watts even in the case of AC power supplies; in this case there is a displacement between voltage and current indicated as power factor or cos φ (Phi). This value can vary between 0 and 1.

$$P\ (W) = V\ (Volt) \times I\ (Ampere) \times \cos \varphi$$

Continuous Service (ED)

The "Continuous Service (ED)" is intended as the maximum electrical insertion time tolerated by the coil compared to the thermal time constant of the coil.
Coils in Continuous Service are identified with ED100%, while for non-continuous service coils (e.g.: ED50%) it is necessary to intersperse electrical insertion times and rest times.
The ED is calculated with the following formula:

$$ED = \frac{\text{insertion time}}{\text{insertion time} + \text{rest time}} \times 100$$

Example:

$$ED = \frac{10'}{10' + 10'} \times 100 = ED\ 50\%$$

For non-continuous services it is possible to use coils with higher powers than the standard ones or to use coils with ambient temperatures higher than the indicated ones.

Coils insulation class

The insulation class identifies the maximum winding temperature that each coil can withstand to ensure normal operation.
When the winding is crossed by the current it heats up due to the Joule effect; the heating varies according to the time during which the coil is powered.
Aignep uses standard class H coils, which can work at a winding temperature of +356°F.

Ambient temperature

The minimum and maximum ambient temperature determines the safety limits dictated by the insulation class of the coil. It depends on the materials of the winding and encapsulation of the coil and is defined by the sector's directives.

TEMPERATURE VALUES CONVERSION TABLE

°F	°C	K	°F	°C	K	°F	°C	K
-40	-40	233.15	104	40	313.15	284	140	413.15
-31	-35	238.15	113	45	318.15	302	150	423.15
-22	-30	243.15	122	50	323.15	320	160	433.15
-13	-25	248.15	131	55	328.15	338	170	443.15
-4.0	-20	253.15	140	60	333.15	356	180	453.15
5.0	-15	258.15	149	65	338.15	374	190	463.15
14	-10	263.15	158	70	343.15	392	200	473.15
23	-5	268.15	167	75	348.15	428	220	493.15
32	0	273.15	176	80	353.15	464	240	513.15
41	5	278.15	185	85	358.15	500	260	533.15
50	10	283.15	194	90	363.15	536	280	553.15
59	15	288.15	203	95	368.15	572	300	573.15
68	20	293.15	212	100	373.15	662	350	623.15
77	25	298.15	230	110	383.15	752	400	673.15
86	30	303.15	248	120	393.15	842	450	723.15
95	35	308.15	266	130	403.15	932	500	773.15

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PRESSURE VALUE CONVERSION TABLE

Psi	Bar	MPa	mH_2O	Psi	Bar	Mpa	mH_2O
1.45	0.1	0.01	1.02	203.00	14	1.40	142.80
2.90	0.2	0.02	2.04	217.50	15	1.50	153.00
4.35	0.3	0.03	3.06	232.00	16	1.60	163.20
5.80	0.4	0.04	4.08	246.50	17	1.70	173.40
7.25	0.5	0.05	5.10	261.00	18	1.80	183.60
8.70	0.6	0.06	6.12	275.50	19	1.90	193.80
10.15	0.7	0.07	7.14	290.00	20	2.00	204.00
11.60	0.8	0.08	8.16	304.50	21	2.10	214.20
13.05	0.9	0.09	9.18	319.00	22	2.20	224.40
14.50	1	0.10	10.20	333.50	23	2.30	234.60
21.75	1.5	0.15	15.30	348.00	24	2.40	244.80
29.00	2	0.20	20.40	362.50	25	2.50	255.00
36.25	2.5	0.25	25.50	377.00	26	2.60	265.20
43.50	3	0.30	30.60	391.50	27	2.70	275.40
50.75	3.5	0.35	35.70	406.00	28	2.80	285.60
58.00	4	0.40	40.80	420.50	29	2.90	295.80
65.25	4.5	0.45	45.90	435.00	30	3.00	306.00
72.50	5	0.50	51.00	507.50	35	3.50	357.00
79.75	5.5	0.55	56.00	580.00	40	4.00	408.00
87.00	6	0.60	61.20	652.50	45	4.50	459.00
94.25	6.5	0.65	66.30	725.00	50	5.00	510.00
101.50	7	0.70	71.40	797.50	55	5.50	561.00
108.75	7.5	0.75	76.50	870.00	60	6.00	612.00
116.00	8	0.80	81.60	942.50	65	6.50	663.00
123.25	8.5	0.85	86.70	1015.00	70	7.00	714.00
130.50	9	0.90	91.80	1087.50	75	7.50	765.00
137.75	9.5	0.95	96.90	1160.00	80	8.00	816.00
145.00	10	1.00	102.00	1232.50	85	8.50	867.00
159.50	11	1.10	112.20	1305.00	90	9.00	918.00
174.00	12	1.20	122.40	1377.50	95	9.50	969.00
188.50	13	1.30	132.60	1450.00	100	10.00	1020.00

STEAM: PRESSURE - TEMPERATURE CONVERSION TABLE

Relative pressure	Absolute pressure	Temperature		Specific volume
psi (g)	psi (a)	°F	°C	m^3/Kg
0	14.69	212.0	100.0	1.673
1.45	16.14	216.7	102.6	1.533
2.90	17.59	223.2	106.2	1.414
4.35	19.04	225.3	107.4	1.312
7.25	21.94	232.9	111.6	1.149
10.15	24.84	239.7	115.4	1.024
14.50	29.19	248.7	120.4	0.881
21.75	36.44	261.7	127.6	0.714
29.00	43.69	272.7	133.7	0.603
36.25	50.94	282.2	139.0	0.522
43.50	58.19	290.7	143.7	0.461
50.75	65.44	298.4	148.0	0.413
58.00	72.69	305.6	152.0	0.374
65.25	79.94	311.9	155.5	0.342
72.50	87.19	318.0	158.9	0.315
87.00	101.69	329.0	165.0	0.272
101.50	116.19	338.9	170.5	0.240
116.00	130.69	347.7	175.4	0.215
130.50	145.19	356.0	180.0	0.194
145.00	159.69	363.4	184.1	0.177

RESPONSE TIMES

Response times

The response time of the opening (or closing) of a solenoid valve is defined as the time interval between the electrical insertion (or disconnection) and the moment in which the outlet (or inlet) pressure reaches 50% of the maximum value.

Valves type	Response times		Note
	Open	Close	
Direct acting NC **2/2 - 3/2**	~ 10 ms	~ 20 ms	Response times may vary according to the fluid (gas or liquid), pressure, flow rate, viscosity and voltage supply (AC or DC).
Direct acting NO **2/2 - 3/2**	~ 20 ms	~ 10 ms	
Servo-assisted NC **1/4" → 2"**	50 ms → 500 ms	70 ms → 600 ms	
Servo-assisted NO **1/4" → 2"**	70 ms → 600 ms	50 ms → 500 ms	

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CHEMICAL COMPATIBILITY TABLE

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FLUIDS	BODY MATERIAL		SEALS		
	Brass	Stainless Steel AISI 316L	NBR	EPDM	FKM
Acetone	●	●	●	●	●
Acetylene	●	●	●	●	●
Argon	●	●	●	●	●
Benzene	●	●	●	●	●
Butane	●	●	●	●	●
Carbon dioxide dry (gas)	●	●	●	●	●
Carbon dioxide dry (liquid)	●	●	●	●	●
Carbon disulfide	●	●	●	●	●
Chloroform (100%)	●	●	●	●	●
Diesel fuel	●	●	●	●	●
Helium	●	●	●	●	●
Ethane	●	●	●	●	●
Ethanol	●	●	●	●	●
Ethyl acetate	●	●	●	●	●
Ethyl chloride	●	●	●	●	●
Ethylene glycol	●	●	●	●	●
Formaldehyde (100%)	●	●	●	●	●
Freon	●	●	●	●	●
Glycerine	●	●	●	●	●
Heptane	●	●	●	●	●
Hexane	●	●	●	●	●
Hydrogen	●	●	●	●	●
Hydrogen peroxide	●	●	●	●	●
Isobutane	●	●	●	●	●
Isopentane	●	●	●	●	●
Methane	●	●	●	●	●
Methanol	●	●	●	●	●
Methyl chloride	●	●	●	●	●
Mineral oil	●	●	●	●	●
Neon	●	●	●	●	●
Nitrobenzene	●	●	●	●	●
Nitrogen	●	●	●	●	●
Oxygen	●	●	●	●	●
Pentane	●	●	●	●	●
Petrol	●	●	●	●	●
Propane (LPG)	●	●	●	●	●
Propyl Alcohol	●	●	●	●	●
Toluene	●	●	●	●	●
Trichlorethylene dry	●	●	●	●	●
Vinegar	●	●	●	●	●
Water demineralized	●	●	●	●	●
Water (Hard)	●	●	●	●	●
Water (Hot <75°C)	●	●	●	●	●
Water (Hot-steam <140°C)	●	●	●	●	●
Water with glycol	●	●	●	●	●
Xylene	●	●	●	●	●

LEGEND:

- ● COMPATIBLE
- ● INCOMPATIBLE
- ● ASK TO TECHNICAL DEPARTMENT

SEALING MATERIALS FEATURES

Sealing materials	Temperature		Fluids
	min	max	
NBR	+14°F	+194°F	Air, inert gases, water, mineral oils, diesel, fuel oils
NBR	-40°F	+194°F	Air, inert gases, water, mineral oils, diesel, fuel oils
FKM	+14°F	+284°F	Mineral oils, gasoline, diesel, fuel oils
EPDM	+14°F	+284°F	Hot water, steam (max pressure 36 psi)
PTFE	-40°F	+356°F	Steam (max pressure 145 psi), solvents, aggressive fluids
RUBY	-40°F	+356°F	Water, hot water, demineralized water, steam (max pressure 145 psi), aggressive fluids
CR	-31°F	+212°F	Refrigerants, water-glycol mixtures, ozone

INSTALLATION AND MAINTENANCE

INSTALLATION'S WARNINGS

1 Before to proceed with the installation, make sure that the valve model is suitable for the use in the application, verifying that fluid, temperatures, pressures and operating flow rates doesn't exceed the values indicated in the technical tables shown in the Aignep catalog and also on the website www.aignep.com.
2 Make sure that the valve is correctly sized for the piping used and that the flow is flowing in the direction indicated by the arrow on the valve body.
3 Make sure that there aren't foreign bodies or impurities in the fluid that could obstruct the passage and compromise the functionality of the valves; Aignep always recommends a filter installation upstream.
4 For corrosive fluids and environments make sure that all the materials are compatible (contact Aignep in case of doubt or further information).
5 It is recommended to install the valve in a horizontal position with the operator facing upwards to prevent possible impurities from depositing in the armature tube of the solenoid valve.
6 During the installation on the pipes:
  6.1 Make sure that the pipes are pressureless;
  6.2 Assemble the valve with the pipes and/or fittings whose threads are compatible with the connection;
  6.3 Avoid any kind of torsion or forcing on the valve;
  6.4 Do not use the armature tube as a socket for screwing the valve;
  6.5 Make sure that the connections to the piping are free of leaks (use appropriate PTFE sealants or tapes; pay attention to liquid sealants that can clog the valve operating orifices);
  6.6 Make sure that the valve is not subjected to stresses and vibrations.
7 It is recommended to install the valve in easy positions, to allow simple maintenance or replacement of the coil.
8 Avoid the valve being immersed in liquids or exposed to jets of water or steam.
9 The use of servo-assisted valves with free exhaust is not recommended, unless suitably sized.
10 In case of condensation, use the anti-humidity kit (see Aignep catalog).
11 WARNING: to guarantee the indicated performances it is recommended to use Aignep's valves and coils.

ELECTRICAL CONNECTIONS

1 The coil, when installed on the operator, can be rotated on its axis to place it in the desired position. Once the most suitable position is identified, anchor the coil by fixing the nut to the operator, with a maximum torque of 3.685 ft·lbs.
2 Connect the coils correctly with the appropriate connectors, paying attention to the grounding.
3 Aignep coils are suitable for continuous service ED 100%.

TEMPERATURES

1 Although the coils conform to high temperatures, it is always recommended to install the valves away from heat sources to avoid excessive overheating.
2 Always check the operating temperatures in the catalog and if in doubt consult Aignep.
3 The temperatures of use must take into account the environment and also the temperatures of the fluids.
4 WARNING: when energized the coils tend to overheat. Do not touch them with your hands.
5 WARNING: in case of installation with ambient temperature < +32°F, the freezing of the fluid may cause serious damage to the solenoid valve.

MAINTENANCE

1 Before carrying out any type of maintenance or disassembly, in order to avoid possible damage to people or surrounding objects, make sure that the pressure in the circuit has been released.
2 Make sure the coil is de-energized.
3 Remove the nut using the correct size hex wrench and slide off the coil.
4 Remove the operator kit with the appropriate hex wrench; it is advisable not to use tools that could damage the operator kit.
5 In the diaphram version remove also the cover by unscrewing the n. 4 screws.
6 Inspect the valve by cleaning the individual components from possible foreign bodies and replace the parts worn or corroded by the use; it is recommended to use original Aignep spare parts only.
7 Make sure all the components are correctly installed and then close the valve.
8 To fix the operator kit on the valve body and the coil fixing nut, use respectively a maximum tightening torque of 7.37 ft·lbs and 3.685 ft·lbs.