

Actuators Series

Cartidge Cylinders
Ø 6-16 mm



CA - CAF Series

Pg. 20.3

Mini Cylinders ISO 6432
Ø 8-25 mm



Mini Series

Pg. 20.5

Mini Stainless Steel Cylinders
ISO 6432 Ø 16-25 mm



Mini Stainless Steel Series

Pg. 20.13

Limited Space
Ø 32-63 mm



A95 Series

Pg. 20.16

Compact Cylinders
Ø 12-100 mm



Q Series

Pg. 20.23

ISO 15552 Cylinders
Ø 32-125 mm



L Series

Pg. 20.36

ISO 6431 Cylinders
Ø 160-320 mm



E Series

Pg. 20.45

Stainless Steel ISO 15552 Cylinders
Ø 32-125 mm



V Series

Pg. 20.47

Twin Rod Cylinders
Ø 32-100 mm



NHA Series

Pg. 20.50

Compact Cylinders ISO 21287
Ø 20-100 mm



W Series

Pg. 20.54

Cylinder Accessories
ISO 6431 - ISO 15552 - ISO 21287



Accessories

Pg. 20.62

Magnetic Poition Sensing Switches



Sensor

Pg. 20.72

Rodless Actuators Series

Rodless Cylinders Standard Version



S1 Series

Pg. 20.78

Rodless Cylinder with Integrated
Guides in Tecnopolymer



S5 Series

Pg. 20.87

Click here to view the **Actuators Series** on our Website



PNEUMATIC ACTUATORS

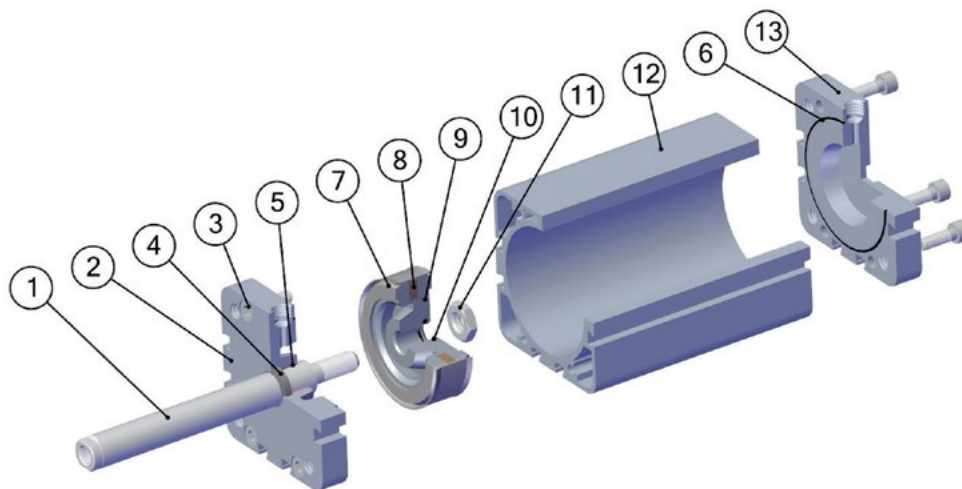


Actuators Series

SERIES W - COMPACT CYLINDERS - ISO 21287



TECHNICAL CHARACTERISTICS



Component Parts and Materials

- 1 (ø12-25) 303 Stainless steel piston rod
(ø32-100) chrome plated steel piston rod
- 2 Anodized aluminum end cap
- 3 Zinc plated steel screw
- 4 Polyurethane rod seal
- 5 Sintered bronze rod bearing
- 6 NBR o-ring seals
- 7 Polyurethane piston seal
- 8 Bonded ferrite magnet
- 9 Aluminum piston
- 10 NBR o-ring seals (ø32-40)
- 11 Zinc plated steel piston nut
- 12 Anodized aluminum body
- 13 Anodized aluminum end cap



Reference Standard

1907/2006
REACH✓

2011/65/CE
RoHS✓

PED
2014/68/UE

SILICON
FREE

ATEX
2014/34/UE


Pressures

- 1 bar** (0.1 MPa) / 14.5 psi
10 bar (0.7 MPa) / 145 psi



Temperatures

- 0 °C** / 32 °F (-20 °C / -4 °F with dry air)
+80 °C / 176 °F



Media

Filtered and lubricated or
 non-lubricated compressed air.



Functions

Single and double-acting magnetic.
 Single, through piston rod and anti
 rotation.



Bores

from 20 to 100 mm



Standard Strokes

from 5 to 200 mm



FORCES, SPRING LOADS AND AIR CONSUMPTION

Extend and Retract Forces

Cylinder Ø	Piston Rod Ø	Piston Area mm ²	Operating pressure									
			bar									
			1	2	3	4	5	6	7	8	9	10
Output force (N)												
20	10	Extend = 314	28	55	85	110	140	170	195	220	250	280
		Retract = 235	21	42	60	85	105	125	150	170	190	210
25	10	Extend = 490	44	88	132	176	220	264	308	352	396	440
		Retract = 412	36	72	108	144	180	216	252	288	324	360
32	12	Extend = 804	72	144	216	288	360	432	504	576	648	720
		Retract = 691	62	124	186	248	310	372	434	496	558	620
40	12	Extend = 1257	110	220	330	440	550	660	770	880	990	1100
		Retract = 1144	100	200	300	400	500	600	700	800	900	1000
50	16	Extend = 1963	175	350	525	700	875	1050	1225	1400	1575	1750
		Retract = 1762	155	310	465	620	775	930	1085	1240	1395	1550
63	16	Extend = 3117	280	560	840	1120	1400	1680	1960	2240	2520	2800
		Retract = 2916	260	520	780	1040	1300	1560	1820	2080	2340	2600
80	20	Extend = 5027	450	900	1350	1800	2250	2700	3150	3600	4050	4500
		Retract = 4712	420	840	1260	1680	2100	2520	2940	3360	3780	4200
100	25	Extend = 7854	700	1400	2100	2800	3500	4200	4900	5650	6360	7000
		Retract = 7363	660	1320	1980	2640	3300	3960	4620	5280	5940	6600

Spring Loads

Cylinder	Spring load	Stroke (mm)				
Ø		5	10	15	20	25
Output force (N)						
20	Load of spring at rest	15.7	14	12.2	10.4	8.7
	Load of compressed spring	17.4	17.4	17.4	17.4	17.4
25	Load of spring at rest	19.5	18.5	17.3	16	15
	Load of compressed spring	22	22	22	22	22
32	Load of spring at rest	27.8	25.3	22.8	20.2	17.7
	Load of compressed spring	30	30	30	30	30
40	Load of spring at rest	36.4	34	31.7	29.5	27
	Load of compressed spring	36	36	36	36	36
50	Load of spring at rest	32	30.5	29	27.8	26.5
	Load of compressed spring	35	35	35	35	35
63	Load of spring at rest	61	58.5	56.3	53.5	51.5
	Load of compressed spring	64.8	64.8	64.8	64.8	64.8
80	Load of spring at rest	91.3	88	85	82	78.7
	Load of compressed spring	94	94	94	94	94
100	Load of spring at rest	150	145	140	134	129
	Load of compressed spring	156	156	156	156	156

Air consumption

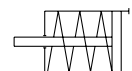
Cylinder Ø	Piston Rod Ø	Piston Area mm ²	Operating pressure									
			bar									
			1	2	3	4	5	6	7	8	9	10
Air consumption for each 10 mm of stroke (l)												
20	10	Extend = 314	0.006	0.009	0.013	0.016	0.019	0.022	0.025	0.028	0.031	0.035
		Retract = 235	0.005	0.007	0.009	0.012	0.014	0.016	0.019	0.021	0.024	0.026
25	10	Extend = 490	0.010	0.015	0.020	0.025	0.029	0.034	0.039	0.044	0.049	0.054
		Retract = 412	0.008	0.012	0.016	0.021	0.025	0.029	0.033	0.037	0.041	0.045
32	12	Extend = 804	0.016	0.024	0.032	0.040	0.048	0.056	0.064	0.072	0.080	0.088
		Retract = 691	0.014	0.021	0.028	0.035	0.041	0.048	0.055	0.062	0.069	0.076
40	12	Extend = 1257	0.025	0.038	0.050	0.063	0.075	0.088	0.101	0.113	0.126	0.138
		Retract = 1144	0.023	0.034	0.046	0.057	0.069	0.080	0.092	0.103	0.114	0.126
50	16	Extend = 1963	0.039	0.059	0.079	0.098	0.118	0.137	0.157	0.177	0.196	0.216
		Retract = 1762	0.035	0.053	0.070	0.088	0.106	0.123	0.141	0.159	0.176	0.194
63	16	Extend = 3117	0.062	0.094	0.125	0.156	0.187	0.218	0.249	0.281	0.312	0.343
		Retract = 2916	0.058	0.087	0.117	0.146	0.175	0.204	0.233	0.262	0.292	0.321
80	20	Extend = 5027	0.101	0.151	0.201	0.251	0.302	0.352	0.402	0.452	0.503	0.553
		Retract = 4712	0.094	0.141	0.188	0.236	0.283	0.330	0.377	0.424	0.471	0.518
100	25	Extend = 7854	0.157	0.236	0.314	0.393	0.471	0.550	0.628	0.707	0.785	0.864
		Retract = 7363	0.147	0.221	0.295	0.368	0.442	0.515	0.589	0.663	0.736	0.810

Series		Version	Ø (mm)		Stroke (mm)	
W B			0 2 0		0 0 2 5	
▲ WB - WBM	Single acting - magnetic	= Standard female rod	020		0005	0060
▲ WD - WDM	Single acting - magnetic - spring extend	M = Male rod (NO WFA)	025		0010	0080
● WF - WFM	Double acting - magnetic		032		0015	0100
● WJ - WJM	Double acting - cushioned - magnetic with double rod end		040		0020	0125
			050		0025	0150
			063		0030	0160
# WFA	Double acting - magnetic - anti rotation		080		0040	0200
			100		0050	
Intermediate or longer strokes are available upon request.						

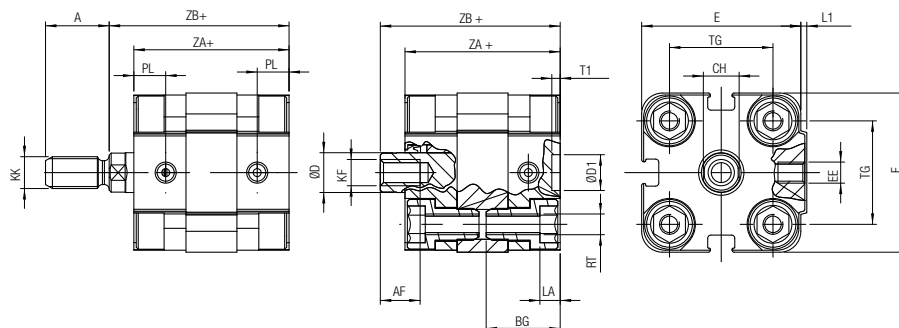
Ø (mm)	Stroke (mm)														
	5	10	15	20	25	30	40	50	60	80	100	125	150	200	
20	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#							
25	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#							
32	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●		
40	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●		
50	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●	●	
63	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●	●	
80	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●	●	
100	▲●#	▲●#	▲●#	▲●#	▲●#	●#	●#	●#	●#	●#	●	●	●	●	

WB - WBM

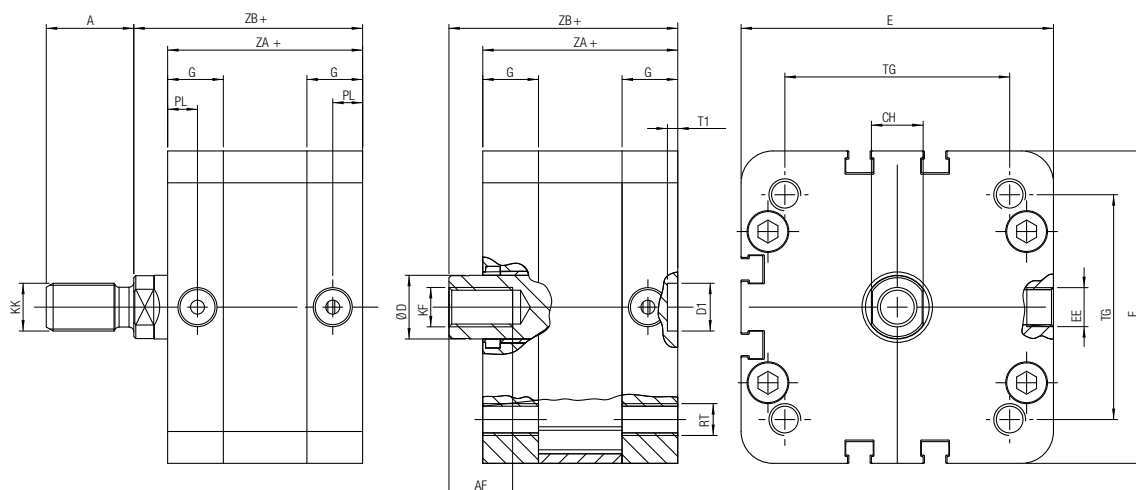
SINGLE ACTING - MAGNETIC



Ø 20-25



Ø 32-40-50-63-80-100



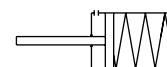
* Like UNITOP

+ = Add Stroke

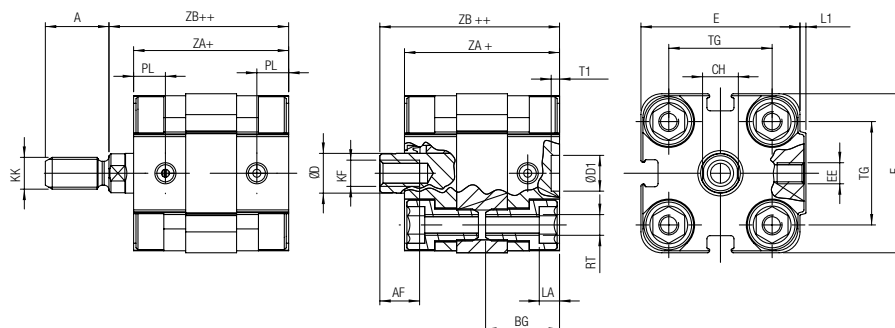
Ø	Ø D	E	L1	A	KK	CH	AF	KF	BG	LA	RT	G	TG	EE	PL	Ø D1	T1	ZA+	ZB+
*20	10	36	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	22	M5	8	*6	*4	*39	*45
*25	10	40	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	26	M5	8	*6	*4	39	45.5
32	12	49	-	19	M10x1.25	10	12	M8	-	-	M6	14.5	32.5	G1/8	7.5	9	2.1	44	51
40	12	55	-	19	M10x1.25	10	12	M8	-	-	M6	15	38	G1/8	7.5	9	2.1	45	52
50	16	68	-	22	M12x1.25	13	16	M10	-	-	M8	14.5	46.5	G1/8	7.5	12	2.6	45	53
63	16	78.5	-	22	M12x1.25	13	16	M10	-	-	M8	14	56.5	G1/8	7.5	12	2.6	49	57.5
80	20	98	-	28	M16x1.5	17	20	M12	-	-	M10	15.5	72	G1/8	7.5	12	2.6	54	64
100	25	115	-	28	M16x1.5	22	20	M12	-	-	M10	20	89	G1/8	7.5	12	2.6	67	77

WD - WDM

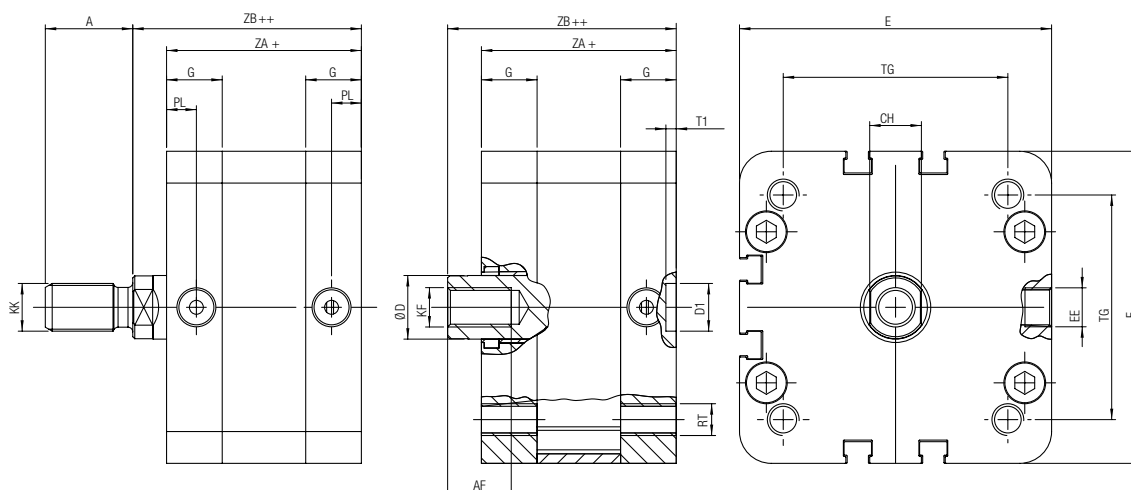
SINGLE ACTING - MAGNETIC - SPRING EXTEND



Ø 20-25



Ø 32-40-50-63-80-100



* Like UNITOP

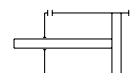
+ = Add Stroke

++ = Double stroke dimension and add it

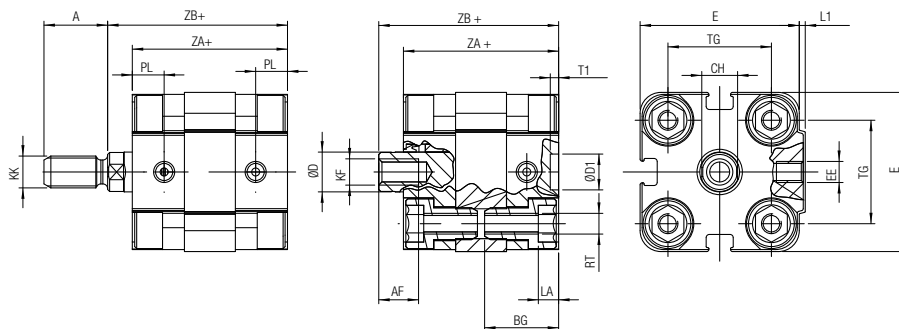
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*20	10	36	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	22	M5	8	*6	*4	*39	*45
*25	10	40	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	26	M5	8	*6	*4	39	45.5
32	12	49	-	19	M10x1.25	10	12	M8	-	-	M6	14.5	32.5	G1/8	7.5	9	2.1	44	51
40	12	55	-	19	M10x1.25	10	12	M8	-	-	M6	15	38	G1/8	7.5	9	2.1	45	52
50	16	68	-	22	M12x1.25	13	16	M10	-	-	M8	14.5	46.5	G1/8	7.5	12	2.6	45	53
63	16	78.5	-	22	M12x1.25	13	16	M10	-	-	M8	14	56.5	G1/8	7.5	12	2.6	49	57.5
80	20	98	-	28	M16x1.5	17	20	M12	-	-	M10	15.5	72	G1/8	7.5	12	2.6	54	64
100	25	115	-	28	M16x1.5	22	20	M12	-	-	M10	20	89	G1/8	7.5	12	2.6	67	77

WF - WFM

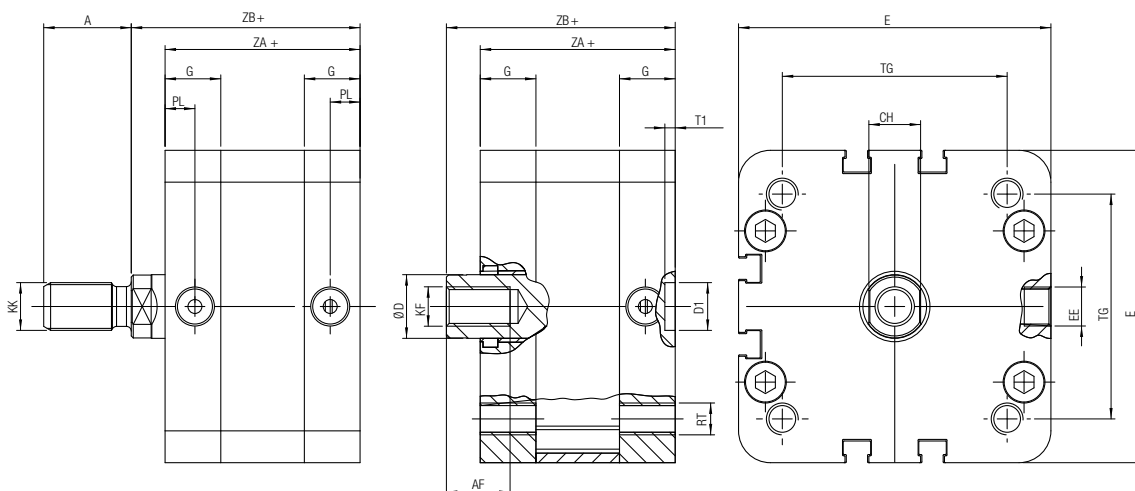
DOUBLE ACTING - MAGNETIC



Ø 20-25



Ø 32-40-50-63-80-100



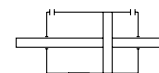
* Like UNITOP

+ = Add Stroke

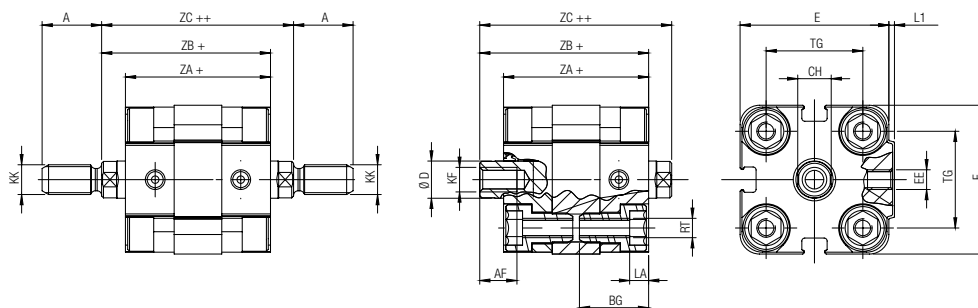
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*20	10	36	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	22	M5	8	*6	*4	*39	*45
*25	10	40	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	26	M5	8	*6	*4	39	45.5
32	12	49	-	19	M10x1.25	10	12	M8	-	-	M6	14.5	32.5	G1/8	7.5	9	2.1	44	51
40	12	55	-	19	M10x1.25	10	12	M8	-	-	M6	15	38	G1/8	7.5	9	2.1	45	52
50	16	68	-	22	M12x1.25	13	16	M10	-	-	M8	14.5	46.5	G1/8	7.5	12	2.6	45	53
63	16	78.5	-	22	M12x1.25	13	16	M10	-	-	M8	14	56.5	G1/8	7.5	12	2.6	49	57.5
80	20	98	-	28	M16x1.5	17	20	M12	-	-	M10	15.5	72	G1/8	7.5	12	2.6	54	64
100	25	115	-	28	M16x1.5	22	20	M12	-	-	M10	20	89	G1/8	7.5	12	2.6	67	77

WJ - WJM

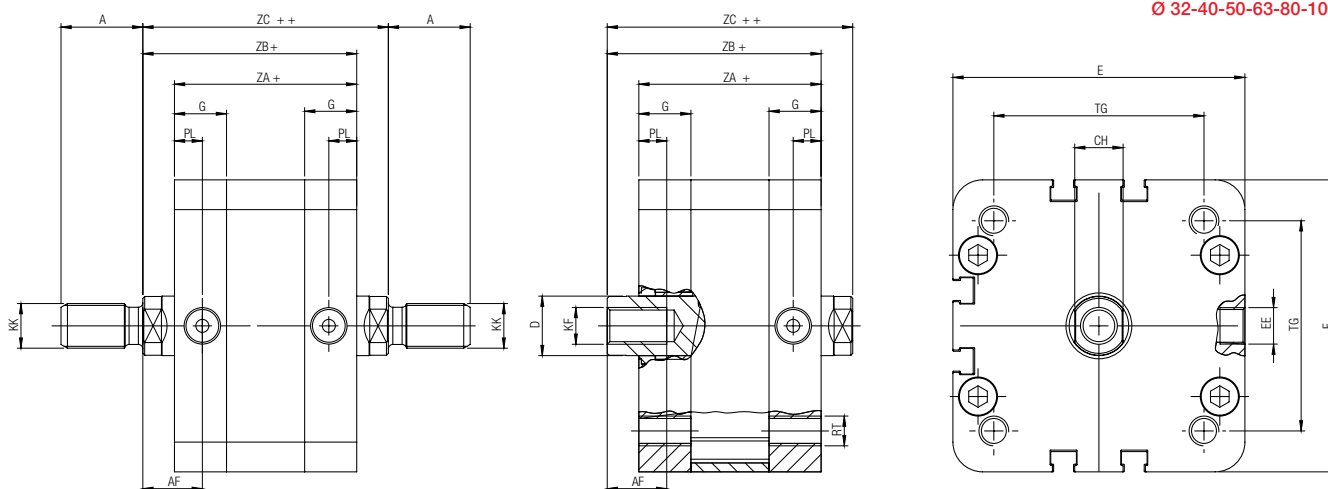
DOUBLE ACTING - MAGNETIC WITH DOUBLE ROD END



Ø 20-25



Ø 32-40-50-63-80-100



* Like UNITOP

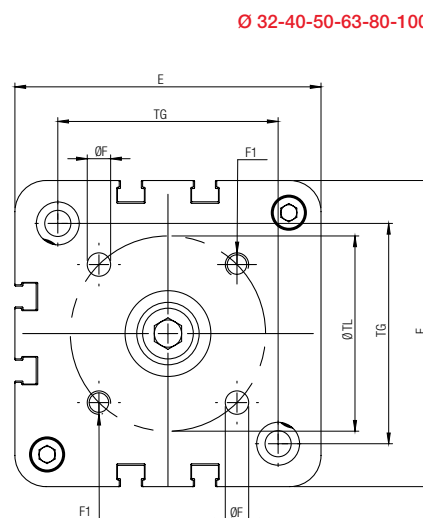
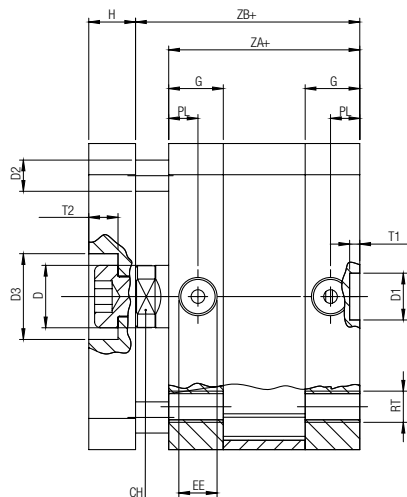
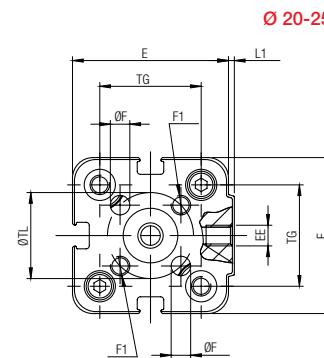
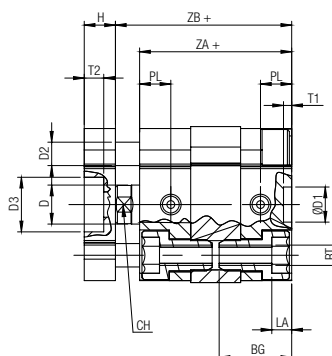
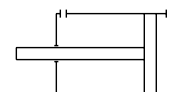
+ = Add Stroke

++ = Double stroke dimension and add it

Ø	Ø D	E	L1	A	KK	CH	AF	KF	BG	LA	RT	G	TG	EE	PL	ZA+	ZB+	ZC++
*20	10	36	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	22	M5	8	*39	*45	*51
25	10	40	1.5	16	M8x1.25	9	10	M6	18.5	5	M5	-	26	M5	8	39	45.5	51.5
32	12	49	-	19	M10x1.25	10	12	M8	-	-	M6	14.5	32.5	G1/8	7.5	44	51	58
40	12	55	-	19	M10x1.25	10	12	M8	-	-	M6	15	38	G1/8	7.5	45	52	59
50	16	68	-	22	M12x1.25	13	16	M10	-	-	M8	14.5	46.5	G1/8	7.5	45	53	61
63	16	78.5	-	22	M12x1.25	13	16	M10	-	-	M8	14	56.5	G1/8	7.5	49	57.5	66
80	20	98	-	28	M16x1.5	17	20	M12	-	-	M10	15.5	72	G1/8	7.5	54	64	74
100	25	115	-	28	M16x1.5	22	20	M12	-	-	M10	20	89	G1/8	7.5	67	77	87

WFA

DOUBLE ACTING - MAGNETIC - ANTI ROTATION



* Like UNITOP

+ = Add Stroke

Ø	Ø D	E	L1	CH	AF	KF	BG	LA	RT	G	TG	EE	PL	Ø D1	T1	Ø TL	H	Ø F	F1	D2	D3	T2	ZA+	ZB+
*20	10	36	1.5	9	10	M6	18.5	5	M5	-	22	M5	8	*6	*4	17	8	4	M4	6	10.5	5	*39	*45
*25	10	40	1.5	9	10	M6	18.5	5	M5	-	26	M5	8	*6	*4	22	8	5	M5	6	14	5	39	45.5
32	12	49	-	10	12	M8	-	-	M6	14.5	32.5	G1/8	7.5	9	2.1	28	10	5	M5	6	17	6	44	51
40	12	55	-	10	12	M8	-	-	M6	15	38	G1/8	7.5	9	2.1	33	10	5	M5	6	17	6	45	52
50	16	68	-	13	16	M10	-	-	M8	14.5	46.5	G1/8	7.5	12	2.6	42	12	6	M6	8	22	7.5	45	53
63	16	78.5	-	13	16	M10	-	-	M8	14	56.5	G1/8	7.5	12	2.6	50	12	6	M6	8	22	7.5	49	57.5
80	20	98	-	17	20	M12	-	-	M10	15.5	72	G1/8	7.5	12	2.6	65	14	8	M8	12	24	10.5	54	64
100	25	115	-	22	20	M12	-	-	M10	20	89	G1/8	7.5	12	2.6	80	14	10	M10	12	24	10.5	67	77