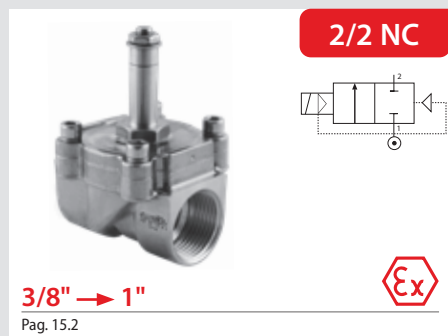




Series X6F

Coils & Connectors



ASSISTED-LIFT DIAPHRAGM SOLENOID VALVES IN STAINLESS STEEL AISI 316L

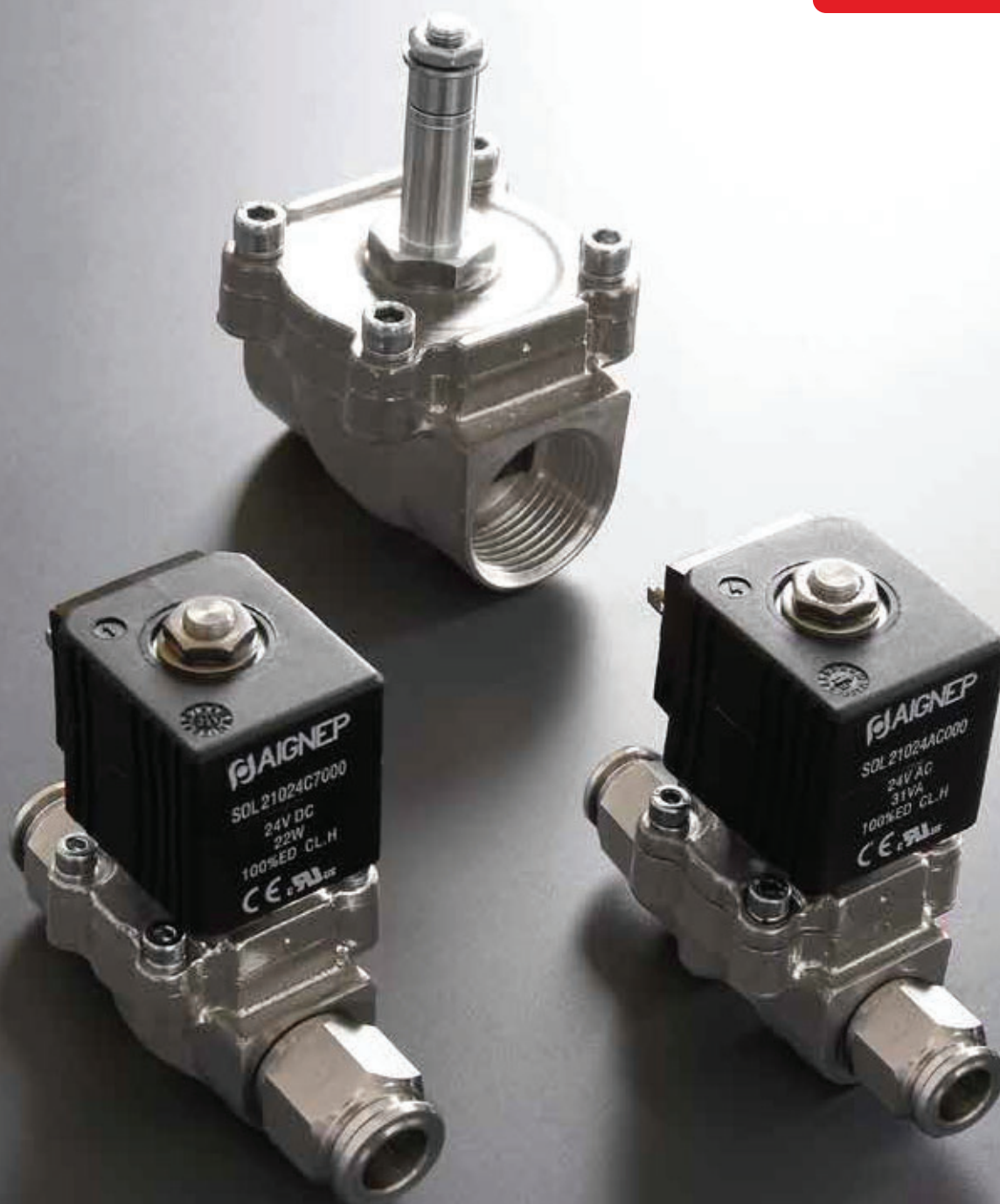


II 2 G/D Ex h

C **UL** US
CSA C22.2

AISI 316L

$\Delta P = 0$ psi



Series X6F

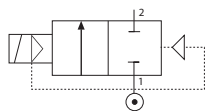
Series X6F

ASSISTED-LIFT DIAPHRAGM SOLENOID VALVES - $\Delta P = 0$ bar

2/2 NC

$\Delta P = 0$ psi

1/4" → 1"



Component Parts and Materials

- 1 Body: Stainless steel AISI 316L
- 2 Seals: NBR - EPDM - FKM
- 3 Armature tube: Stainless steel
- 4 Fixed and mobile core: Stainless steel AISI 430FR
- 5 Springs: Stainless steel
- 6 Shading ring: Copper



General features - X6F

- Recommended horizontal mounting position
- Operator kit Ø 13 mm
- ATEX II 2G/D Ex h certification
- Coils: Class H - - CSA C22.2



Maximum allowable pressure

363 psi (25 bar)



Compatibility and materials table

Page 0.13 - 0.14



Room temperature with coil class H

+14°F +176°F
-10°C +80°C



Applications

- Water, Oils, Neutral and corrosive liquids
- Car washes, Washing systems
- Industrial processes, Tank draining
- Air, Inert and aggressive gases
- Oxygen, Steam, Medical, Sterilizers
- Chemical and Petrochemical industry



Ordering codes

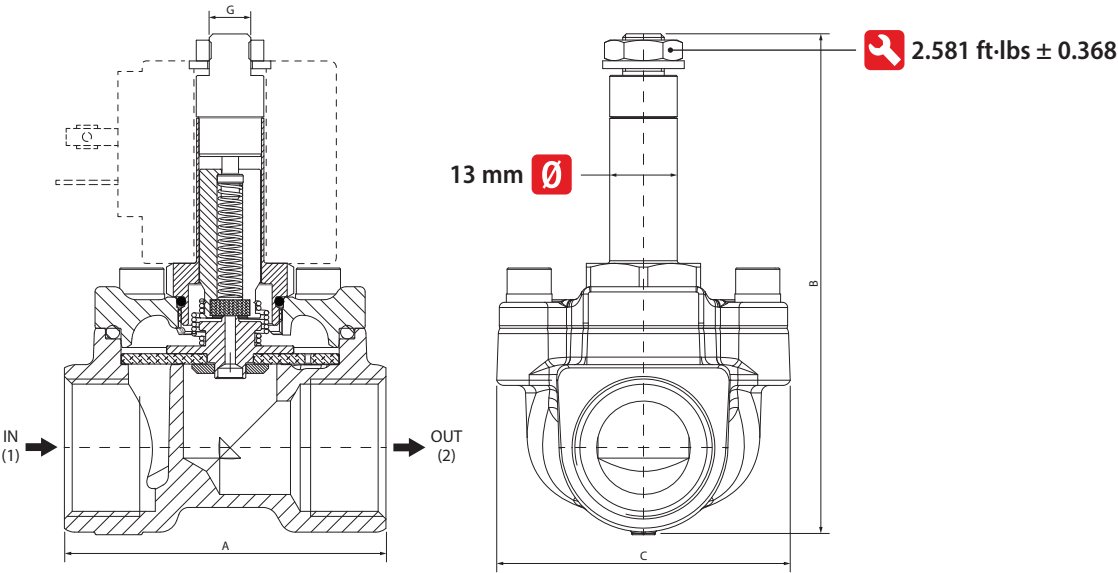
Series	Port size	Functions	Orifice inch (mm)	Sealing materials	Version	Thread	Suitable coils	
X 6 F	0 4	1	1 4	N	0	N	C	A
	04 = 3/8"	1 = 2/2 NC	14 = 35/64 (14)	N = NBR	0 = Standard	N = NPTF	C = C series - SOL20	A = 12V DC
	05 = 1/2"		18 = 45/64 (18)	E = EPDM			D = D series - SOL20	B = 24V DC
	07 = 3/4"		25 = 1 (25)	V = FKM			E = E series - SOL21	1 = 24V AC
	09 = 1"							2 = 110V AC
								3 = 220V AC
Valves and coils are supplied separately. Upon commercial agreements can be supplied assembled.								

Code	Sealing materials	Port size	Ø Orifice	Viscosity	Cv (Kv)	Differential pressure (OPD)			Power		Coils	
						psi (bar)			DC	AC	Size	Series C - Page 17.4 D - Page 17.5 E - Page 17.6
						Min	Max DC	Max AC	W	VA	mm	
X6F 04 1 14 _ 0 N	N = NBR +14°F +194°F (-10°C +90°C) V = FKM +14°F +284°F (-10°C +140°C) E = EPDM +14°F +284°F (-10°C +140°C)	3/8"	35/64 (14)	25	3.15 (2.73)	0	-	174 (12)	-	14	30	C - SOL20
X6F 05 1 14 _ 0 N		1/2"	35/64 (14)	25	3.37 (2.92)	0	14 (1)	203 (14)	14	21	30	D - SOL20
X6F 07 1 18 _ 0 N							130 (9)	261 (18)	22	31	36	E - SOL21
X6F 09 1 25 _ 0 N		3/4"	45/64 (18)	25	4.71 (4.08)	0	-	174 (12)	-	14	30	C - SOL20
		1"	1 (25)	25	7.66 (6.63)	0	14 (1)	203 (14)	14	21	30	D - SOL20
							116 (8)	232 (16)	22	31	36	E - SOL21
							-	145 (10)	-	14	30	C - SOL20
							-	174 (12)	-	21	30	D - SOL20
							72 (5)	217 (15)	22	31	36	E - SOL21

① Select seal material

With steam: EPDM - P max = 36 psi (2.5 bar)

Coil not included



Size	A inch (mm)	B inch (mm)	C inch (mm)	G
3/8"	2.047 (52)	3.582 (91)	1.830 (46.5)	M8 x 1
1/2"	2.047 (52)	3.582 (91)	1.830 (46.5)	M8 x 1
3/4"	2.440 (62)	3.799 (96.5)	2.224 (56.5)	M8 x 1
1"	2.854 (72.5)	4.133 (105)	2.598 (66)	M8 x 1