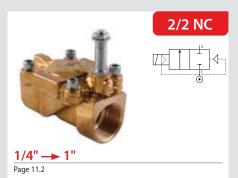


Series 04C Valves





Series 04C Coils





SERVO-ASSISTED SOLENOID VALVES WITH BRASS BODY









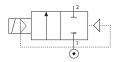


Series 04C

SERVO-ASSISTED SOLENOID VALVES WITH BRASS BODY

2/2 NC

1/4" → 1"







Component Parts and Materials

- 1 Body: Brass CW617N
- 2 Seals: NBR EPDM FKM
- 3 Armature tube: Stainless steel
- 4 Fixed and mobile core: Stainless steel AISI 430FR
- 5 Springs: Stainless steel



General features - 04C

- Recommended horizontal mounting position
- Operator kit Ø 9 mm
- Coils: Series SOL03



Maximum allowable pressure

363 psi (25 bar)



Compatibility and materials table

Page 0.13 - 0.14



Room temperature with coil class H

+14°F +140°F -10°C +60°C



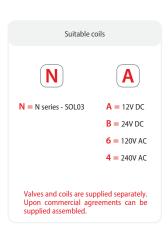
Applications

- Water, Neutral liquids, Oils
- Water management, Water treatment
- Agriculture, Irrigation, Zootechnics
- Car washes, Washing systems
- Industrial processes, Refrigeration
- Air, Inert gases, Vacuum
- Oxygen, Steam



Ordering codes





COILS: SERIES N PAGE: 17.7



| Code | Sealing materials | Port size | Ø Orifice | Viscosity | Cv (Kv) | Differential pressure (OPE | | e (OPD) | |
|------------------|--|-----------|---------------|-----------|---------------------|----------------------------|-------------|-------------|--|
| | | NPTF | inch | cSt | gpm | psi (bar) | | | |
| 1 | 1 | NETE | (mm) | CSC | (m ³ /h) | Min | Max DC | Max AC | |
| 04C 03 1 10 _ HN | | 1/4" | 25/64 (10) | 25 | 2.19 (1.88) | 2 (0.15) | 232 (16) | 232 (16) | |
| 04C 04 1 14 _ HN | N = NBR +14°F +194°F (-10°C +90°C) | 3/8" | 35/64 (14) | 25 | 3.87 (3.32) | 2 (0.15) | 232 (16) | 232 (16) | |
| 04C 05 1 14 _ HN | V = FKM +14°F +284°F (-10°C +140°C) | 1/2" | 35/64 (14) | 25 | 4.11 (3.53) | 2 (0.15) | 232 (16) | 232 (16) | |
| 04C 07 1 18 _ HN | E = EPDM +14°F +284°F (-10°C +140°C) | 3/4" | 45/64 (18) | 25 | 6.48 (5.56) | 2 (0.15) | 232 (16) | 232 (16) | |
| 04C 09 1 25 _ HN | | 1" | 1 (25) | 25 | 12.78 (10.97) | 2 (0.15) | 232 (16) | 232 (16) | |

| Pov | ver | Co | pils |
|-----|-----|------|---------------|
| DC | AC | Size | Series |
| w | VA | mm | N - Page 17.7 |
| 4.6 | 6.8 | 36 | N - SOL03 * |

1 Select seal material

* COIL SERIES N - SOL03

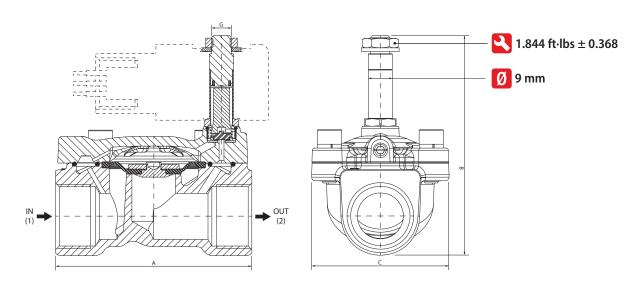
Ex m II T4 and Division 1

Specifications in accordance to CSA certificate:

- Class I, Division 1, Groups A, B, C and D; Class II, Groups E, F and G; Class III;
- Class I, Division 2, Groups A, B, C, D.

Specifications in accordance to FM certificate:

- Explosionproof Class I, Division 1, Groups A, B, C, D, T4, Ta=60°C
- Encapsulation/explosionproof Class I, Zone 1, AEx m II T4, Ta=60°C
- Dust-ignition proof for Class II/III, Division 1, Group E, F and G, T4, Ta=60°C
- Nonincendive Class I, Division 2, Groups A, B, C, D, T4, Ta=60°C
- Suitable for Class II, III, Division 2, Groups E, F, G, T4, Ta=60°C



| Size | A inch (mm) | B inch (mm) | C inch (mm) | G |
|------|-----------------------|----------------|----------------|-----------|
| 1/4" | 2.185 (55.5) | 2.854 (72.5) | 1.385 (35.2) | M8 x 0.75 |
| 3/8" | 2.570 (65.3) | 3.153 (80.1) | 1.826 (46.4) | M8 x 0.75 |
| 1/2" | 2.570 (65.3) | 3.153 (80.1) | 1.826 (46.4) | M8 x 0.75 |
| 3/4" | 3.188 (81) | 3.578 (90.9) | 2.232 (56.7) | M8 x 0.75 |
| 1" | 3.740 (95) | 3.818 (97) | 2.559 (65) | M8 x 0.75 |

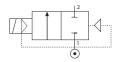


Series 04C

SERVO-ASSISTED SOLENOID VALVES WITH BRASS BODY

2/2 NC

1"1/4 **→** 2"







Component Parts and Materials

- 1 Body: Brass CW617N
- 2 Seals: NBR EPDM FKM
- 3 Armature tube: Stainless steel
- 4 Fixed and mobile core: Stainless steel AISI 430FR
- 5 Springs: Stainless steel



General features - 04C

- Recommended horizontal mounting position
- Operator kit Ø 9 mm
- Coils: Series SOL03



Maximum allowable pressure

363 psi (25 bar)



Compatibility and materials table

Page 0.13 - 0.14



Room temperature with coil class H

+14°F +140°F -10°C +60°C



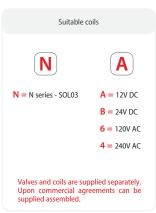
Applications

- Water, Neutral liquids, Oils
- Water management, Water treatment
- Agriculture, Irrigation, Zootechnics
- Car washes, Washing systems
- Industrial processes, Refrigeration
- Air, Inert gases, Vacuum
- Oxygen, Steam



Ordering codes





COILS: SERIES N PAGE: 17.7



| Code | Sealing materials | Port size | Ø Orifice | Viscosity | Cv (Kv) | Differential pressure (OPD) | | e (OPD) |
|------|-------------------|-----------|-----------|-----------|---------------------|-----------------------------|-----------|---------|
| | | NPTF | NDTE inch | cSt | gpm | | psi (bar) | |
| 1 | 1 | NPIF | (mm) | CSC | (m ³ /h) | Min | Max DC | Max AC |

| Por | wer | Coils | | | | |
|-----|-----|-------|----------------------|--|--|--|
| DC | AC | Size | Series | | | |
| W | VA | mm | N - Page 17.7 | | | |

| | | | | | With speed | d regulator | | | | | | |
|-------------------|--|-------|------------------|----|----------------|---------------|-------------|-------------|-----|-----|----|-------------|
| 04C XF 1 40 _ T N | N = NBR +14°F +194°F (-10°C +90°C) | 1"1/4 | 1" 9/16 (40) | 25 | 27.74 (24) | 2.9 (0.20) | 145 (10) | 145 (10) | | | | |
| 04C XG 1 40 _ T N | V = FKM +14°F +284°F (-10°C +140°C) | 1"1/2 | 1" 9/16 (40) | 25 | 29.2 (25.3) | 2.9 (0.20) | 145 (10) | 145 (10) | 4.6 | 6.8 | 36 | N - SOL03 * |
| 04C XH 1 50 _ T N | E = EPDM +14°F +284°F (-10°C +140°C) | 2" | 1" 61/64 (50) | 25 | 47.39 (41) | 2.9 (0.20) | 145 (10) | 145 (10) | | | | |

1 Select seal material

* COIL SERIES N - SOL03

Ex m II T4 and Division 1

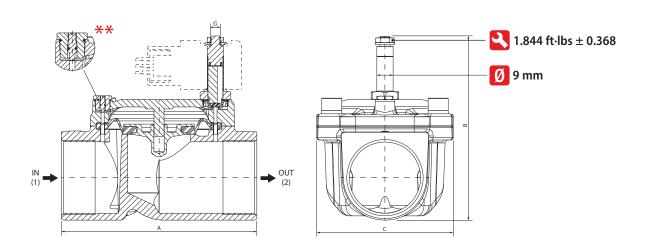
Specifications in accordance to CSA certificate:

- Class I, Division 1, Groups A, B, C and D; Class II, Groups E, F and G; Class III;
- Class I, Division 2, Groups A, B, C, D.

Specifications in accordance to FM certificate:

- Explosionproof Class I, Division 1, Groups A, B, C, D, T4, Ta=60°C
- Encapsulation/explosionproof Class I, Zone 1, AEx m II T4, Ta=60°C
- Dust-ignitionproof for Class II/III, Division 1, Group E, F and G, T4, Ta=60°C
- Nonincendive Class I, Division 2, Groups A, B, C, D, T4, Ta=60°C
- Suitable for Class II, III, Division 2, Groups E, F, G, T4, Ta=60°C

** Speed regulator



| Size | A inch (mm) | B inch (mm) | C inch (mm) | G |
|-------|-----------------------|----------------|----------------|--------|
| 1"1/4 | 5.51 (140) | 5 (127) | 3.85 (98) | M8 x 1 |
| 1"1/2 | 5.51 (140) | 5 (127) | 3.85 (98) | M8 x 1 |
| 2" | 6.14 (156) | 5.78 (147) | 4.29 (109) | M8 x 1 |