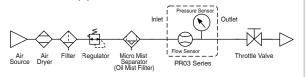


PR03 Series (E

For your safety, please read the following before using.

- ① Check the regulator and flow adjustment valve before introducing the fluid. If the pressure or flow rate exceeded the specified range, the sensing element may be damaged
- 2 The sensing element cannot measure properly if foreign matter adheres to it.
- 3 On the inlet side, be sure to install an air filter below the filtration level of
- 4 Recommended Equipments and Installation



Please install a throttle valve on the outlet side of the sensor to prevent errors caused by unstable flow.

© Use straight piping 8cm or longer to connect the Piping Port (Inlet side).

If straight piping is not installed, the accuracy may vary by $\pm 2\%$ F.S.. Avoid sudden changes in the piping size on the inlet side of the product. Do not release the outlet side piping port of the product directly to the atmosphere without the piping connected.

(% Straight Piping : The pipe is without bending and the cross sectional areas of the pipe keeps the same.)

- 6 When piping, please apply I.D. 9 mm or more air tube.
- Please use a wrench on the metallic area and torque properly.

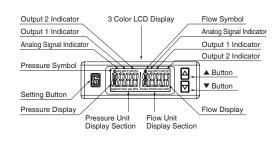
When piping with metallic area, please refer to the applicable torque below. Over torquing may be damaged the product. When insufficient torque, the connection may loosen to cause air leakage.

After installation completed, please make gas and power on and operate properly and test leakage to verify the installation correct.

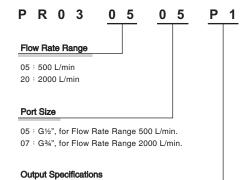


Piping Specification	Required Torque	
G½"	28~30 Nm	
G¾"		
•		

A. PANEL DESCRIPTION



B. ORDERING INFORMATION



P1 : 2 PNP output + Analog output 1~5V P2 : 2 PNP output + Analog output 4~20mA

Optional Parts

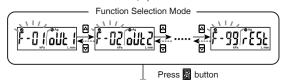
PR03B05 : Mounting bracket, for Flow Rate Range 500 L/min. PR03B20 : Mounting bracket, for Flow Rate Range 2000 L/min.

C. OPERATION INSTRUCTIONS

1 Function Selection Mode

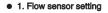
At Measurement Mode, press \square button for more than 3 sec. to display $[F-\square \ 1]$. Press \square or \square button to select other setting functions. Press S for 3 sec. at Function Setting Mode to return to Measurement Mode

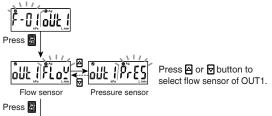


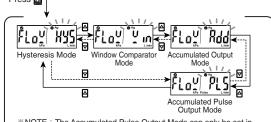


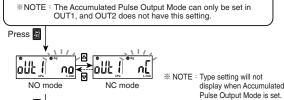
Enter in each function setting

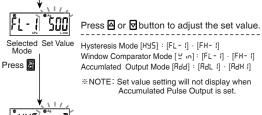
2 [F-[] [] OUT1 Setting Selection

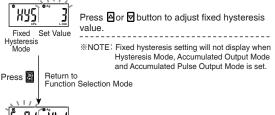


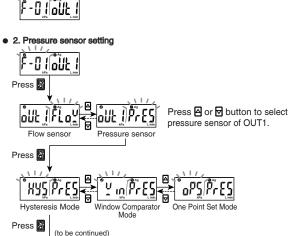


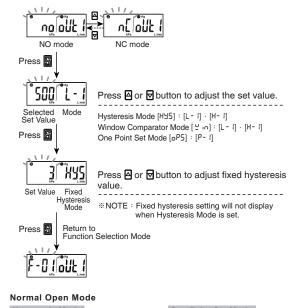


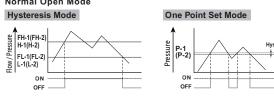


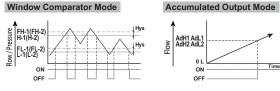


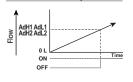


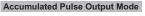








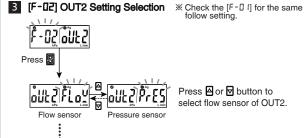






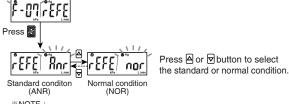
*1. In case hysteresis is set at less than or equal to 2 digits, switch output may chatter if input pressure fluctuates near the set point.

*2. When using window comparator mode, the difference between two set points must be greater than the fixed hysteresis, otherwise will cause the switch output to malfunction.

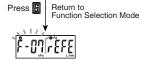


**NOTE : The OUT2 Setting dose not have Accumulated Pulse Output Mode.

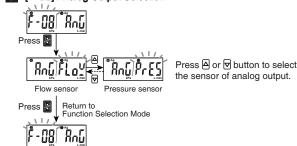
4 [F-[]7] Flow Reference Standard Selection



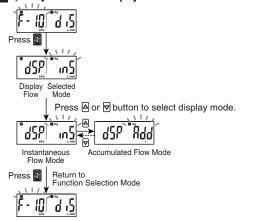
1. Stardard condition (ANR): the display value is calculated under 20°C, 1atm. 2. Normal condition (NOR): the display value is calculated under 0°C, 1atm. 3. Flow rate in the specification is the value at standard condition (ANR).



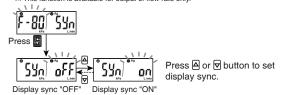
5 [F-III] Analog Output Selection



6 [F- II] Flow Sensor Display Mode Selection



7 [F-80] Sync the value of flow analog output and display





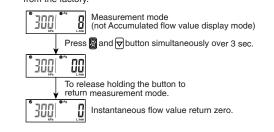
8 Pressure Zero Adjustment Function

The displayed value can be adjusted to "0" when the pressure is within ±3% F.S. of the zero point at the time of shipment from the factory.

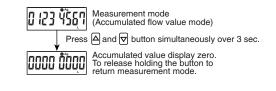


9 Instantaneous Flow Zero Adjustment Function

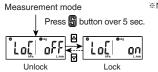
The displayed value can be adjusted to "0" when the measured flow is within $\pm 5\%$ F.S. of the zero point at the time of shipment from the factory



10 Reset Accumulated Flow Function



11 Key Lock / Unlock Mode



performed while the key lock setting is ON, [Loc][on] will displayed.

Lo[0.0

E. FUNCTION INSTRUCTION

Function Code	Item	Explanation
[F-0 1]	[allt 1] OUT 1 setting	Select Output 1 corresponding to flow sensor or pressure sensor. Set the flow rate or pressure value to switch ON/OFF.
[F-02]	[ɒIJᡫ2] OUT 2 setting	Select Output 2 corresponding to flow sensor or pressure sensor. Set the flow rate or pressure value to switch ON/OFF
[F-03]	[ĽLɒr] LCD Display color selection	Select back light color and display mode.
[F-04]	[rE5P] Response time selection	Select the response time for analog output. Pressure sensor: 2.5ms ~ 1500ms. Flow sensor: 50ms ~ 1500ms.
[F-05]	[ปPdR] Display refresh time selection	Display refresh cycle can be set in 200ms, 500ms or 1000ms.
[F-06]	[ڬܘ ܙ೬] Unit selection	Select the UNIT of pressure / flow sensor
[F-07]	[rEFE] Flow reference standard selection	Select the flow value is shown under standard (ANR) or normal condition (NOR)
[F-08]	[吊巾[] Analog output selection	Select the analog corresponding to pressure or flow sensor.
[F-09]	[EEPr] Accumulated value hold selection	To save the last accumulated flow value every 2 or 5 minutes.
[F-10]	[לי b] Flow sensor display mode selection	Select to display Instantaneous Flow or Accumulated Flow Mode.
[F-80]	[54n] Sync the value of flow analog output and display	Turn ON to synchronize the value of flow analog output and display. (※) (Default setting : OFF)
[F-9 1]	[EEa] Power-Save mode selection	Select if turn on power-save mode to reduce power consumption
[F-92]	['nP] External input selection	Select for Accumulated flow rate zero clear, Auto-Shift or Auto-Shift zero.
[F-94]	[F inE] Fine adjustment setting	The displayed value can be adjusted slightly.
	[Fallb] Forced output function	To force output ON/OFF to test the switch function.
[F-99]	[rESt] Reset to the default setting	Return to the factory default setting.
* Note	This function is available for or	struct of flow rate only

X Note: This function is available for output of flow rate only

F. ERROR CODE INSTRUCTION

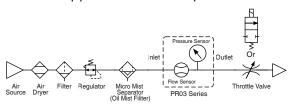
Error Type	Error Code	Error Condition	Troubleshooting	
OUT1 Excess Load Current Error	*800]*Er_[Output 1 load current is more than 125 mA.	Turn power off and check the cause of overload current or	
OUT2 Excess Load Current Error	800] ErZ	Output 2 load current is more than 125 mA.	lower the current load under 125 mA, then restart.	
Zero Adjustment Error The pressure value of the zero point.	The instant flow is within ±5% F.S. of the zero point.	Perform the zero clear function again under no flow conditions.		
		The pressure value is over ±3% F.S. of the zero point.	Perform the zero clear function again under no pressure conditions.	
System Error	^ Eרֻץֻן ° Eרָעַ	Memory error		
	<u>֟</u> ֜֜֓֓֓֓֓֓֓֓֓֞֓֓֓֓֞֞֓֓֓֓֓֞֞֓֓֓֓֓֞֓֓֞֞֓֓֞֓֓	Internal data error	Turn power off, and then restart. If error condition remains, please return to factory for inspection.	
	<u>"ברהַ</u> בֿרהַ	Internal data error		
	֓֞ ֞ ֓֞֓֞֓֓֓֓֞֞֓֓֓֓֞֞֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֞֞֓֓֓֞֓֓֓֞֓֓֓֞֓֓֞	System parameter error		
Applied Flow/ Pressure Error	. 80Ö <u>. </u> . x x x X	The instant flow has exceeded the upper limit of the flow display range.	Reduce the flow to the display range.	
	, XXXI , 500	The pressure has exceeded the upper limit of the pressure display range.	Reduce the pressure to the display range.	
	. 800 <u>. T</u> TT	The instant flow has exceeded the lower limit of the flow display range.	Ensure the flow is in the correct direction.	
	, FFF] <u>, 500</u>	The pressure has exceeded the lower limit of the pressure display range.	Increase the pressure to the display range.	



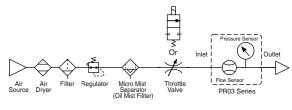
PR03 Series (E

For your safety, please read the following before using.

- ① Check the regulator and flow adjustment valve before introducing the fluid. If the pressure or flow rate exceeded the specified range, the sensing element may be damaged.
- 2 The sensing element cannot measure properly if foreign matter adheres to it.
- ③ On the inlet side, be sure to install an air filter below the filtration level of
- ④ Recommended Equipments and Installation Example

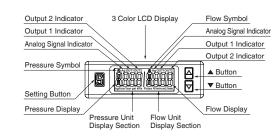


uring the pressure of the inlet side, install a throttle valve or solenoid valve on the

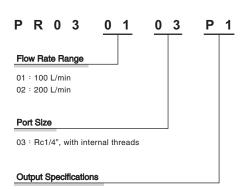


When measuring the pressure of the outlet side, install a throttle valve or solenoid valve on the inlet side.

A. PANEL DESCRIPTION



B. ORDERING INFORMATION



P1: 2 PNP output + Analog output 1~5V

P2: 2 PNP output + Analog output 4~20mA

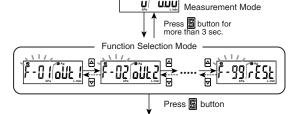
Optional Parts

PR03B01 : Mounting bracket

C. OPERATION INSTRUCTIONS

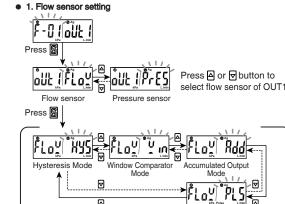
1 Function Selection Mode

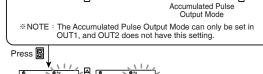
functions. Press S for 3 sec. at Function Setting Mode to return to Measurement Mode. اِوْمِوْ* اِيَ

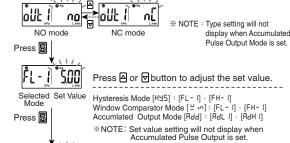


Enter in each function setting

2 [F-[] [] OUT1 Setting Selection



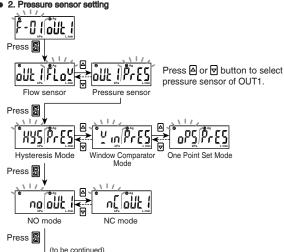


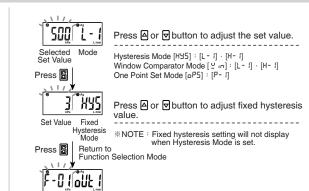


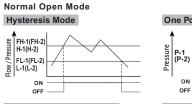
*XYS] *CO3 Press Aor button to adjust fixed hysteresis value. Fixed Set Value Mode

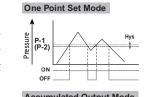
*NOTE: Fixed hysteresis setting will not display when Hysteresis Mode, Accumulated Output Mode and Accumulated Pulse Output Mode is set. Return to Function Selection Mode Press 🖺 -0 1 out 1

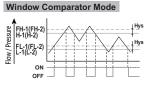
2. Pressure sensor setting

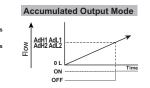


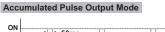












→ ← 50ms		
		Time
Flow Range	100L	200L
Pulse Output Rate	1L	2L

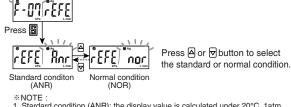
NOTE:
1. In case hysteresis is set at less than or equal to 2 digits, switch output may chatter if input pressure fluctuates near the set point.
2. When using window comparator mode, the difference between two set points must be greater than the fixed hysteresis, otherwise will cause the switch output to malfunction.

3 [F-02] OUT2 Setting Selection X Check the [F-04] for the same -02[6082 Press 🖺 Press A or button to select flow sensor of OUT2.

OULZIFLOY OULZIPEES Flow sensor Pressure sensor

**** NOTE:** The OUT2 Setting dose not have Accumulated Pulse Output Mode

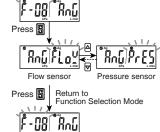
4 [F-[]7] Flow Reference Standard Selection



Stardard condition (ANR): the display value is calculated under 20°C. 1atm. 2. Normal condition (NOR): the display value is calculated under 0°C, 1atm.
3. Flow rate in the specification is the value at standard condition (ANR).

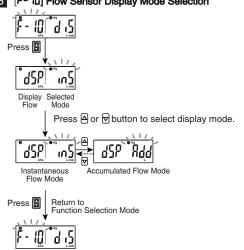
Press Return to Function Selection Mode F-07/*EFE

5 [F-III] Analog Output Selection



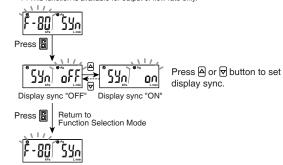
Press △ or 🗹 button to select

6 [F- II] Flow Sensor Display Mode Selection



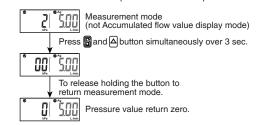
7 [F-80] Sync the value of flow analog output and display

X This function is available for output of flow rate only.



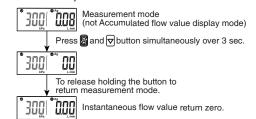
8 Pressure Zero Adjustment Function

The displayed value can be adjusted to "0" when the pressure is within ±3% F.S. of the zero point at the time of shipment from the factory.

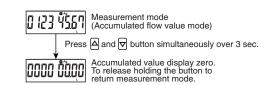


9 Instantaneous Flow Zero Adjustment Function

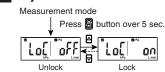
The displayed value can be adjusted to "0" when the measured flow is within $\pm 5\%$ F.S. of the zero point at the time of shipment from the factory.



10 Reset Accumulated Flow Function



11 Key Lock / Unlock Mode



NOTE : If a button operation is performed while the key lock setting is ON, [LoE][on] will displayed.



D. FUNCTION INSTRUCTION

Function Code	Item	Explanation
[F-0 1]	[อป๊ะ f] OUT 1 setting	Select Output 1 corresponding to flow sensor or pressure sensor. Set the flow rate or pressure value to switch ON/OFF.
[F-02]	[ɒIJĿʔ] OUT 2 setting	Select Output 2 corresponding to flow sensor or pressure sensor. Set the flow rate or pressure value to switch ON/OFF
[F-03]	[[Lor] LCD Display color selection	Select back light color and display mode.
[F-04]	[rE5P] Response time selection	Select the response time for analog output. Pressure sensor: 2.5ms ~ 1500ms. Flow sensor: 50ms ~ 1500ms.
[F-05]	[LIPdR] Display refresh time selection	Display refresh cycle can be set in 200ms, 500ms or 1000ms.
[F-06]	[ப்பட்] Unit selection	Select the UNIT of pressure / flow sensor
[F-07]	[rEFE] Flow reference standard selection	Select the flow value is shown under standard (ANR) or normal condition (NOR)
[F-08]	[吊巾匠] Analog output selection	Select the analog corresponding to pressure or flow sensor.
[F-09]	[EEPr] Accumulated value hold selection	To save the last accumulated flow value every 2 or 5 minutes.
[F - 10]	[d .5] Flow sensor display mode selection	Select to display Instantaneous Flow or Accumulated Flow Mode.
[F-80]	[5년n] Sync the value of flow analog output and display	Turn ON to synchronize the value of flow analog output and display. (%) (Default setting : OFF)
[F-9 1]	[EEa] Power-Save mode selection	Select if turn on power-save mode to reduce power consumption
[F-92]	['nP] External input selection	Select for Accumulated flow rate zero clear, Auto-Shift or Auto-Shift zero.
[F-94]	[F inE] Fine adjustment setting	The displayed value can be adjusted slightly.
[F-95]	[FoUt] Forced output function	To force output ON/OFF to test the switch function.
[F-99]	[rE5E] Reset to the default setting	Return to the factory default setting.

E. ERROR CODE INSTRUCTION

Error Type	Error Code	Error Condition	Troubleshooting	
OUT1 Excess Load Current Error	\$800\.£\.[]	Output 1 load current is more than 125 mA.	Turn power off and check the cause of overload current or	
OUT2 Excess Load Current Error	\$000°E.2	Output 2 load current is more than 125 mA.	lower the current load under 125 mA, then restart.	
Zero	.800] <u>.</u> £ ⁻ .3	The instant flow is within ±5% F.S. of the zero point.	Perform the zero clear function again under no flow conditions.	
Adjustment Error	֪֓֞֞֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓	The pressure value is over ±3% F.S. of the zero point.	Perform the zero clear function again under no pressure conditions.	
System Error	*E-4 *E-4	Memory error		
	* E-ַSI*E- <u>S</u>	Internal data error	Turn power off, and then restart. If error condition	
	وَيَعَ ۚ لَوَا ۗ وَدِي	Internal data error	remains, please return to factory for inspection	
	֓ ֞ ֚֡֓֞֞֓֞֞֩֞֞֞֓֞֞֓֞֞֓֓֓֞֞֞֓֓֓֓֓֓֞֓֓֓֞֞֓֓֓֓֞	System parameter error		
	. 800 yxxx	The instant flow has exceeded the upper limit of the flow display range.	Reduce the flow to the display range.	
Applied Flow/ Pressure Error	. XXXI . SDO	The pressure has exceeded the upper limit of the pressure display range.	Reduce the pressure to the display range.	
	*800 *LLL	The instant flow has exceeded the lower limit of the flow display range.	Ensure the flow is in the correct direction.	
	, FTT , 500	The pressure has exceeded the lower limit of the pressure display range.	Increase the pressure to the display range.	